



HEIG-VD / Hes-so

# Magnetocaloric elements with thermoelectric switches:

## Magneto-Thermodynamics of Layered Beds

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# A personal statement

We are not competitive enough with present developments (good efficiency is possible, but too high cost)!

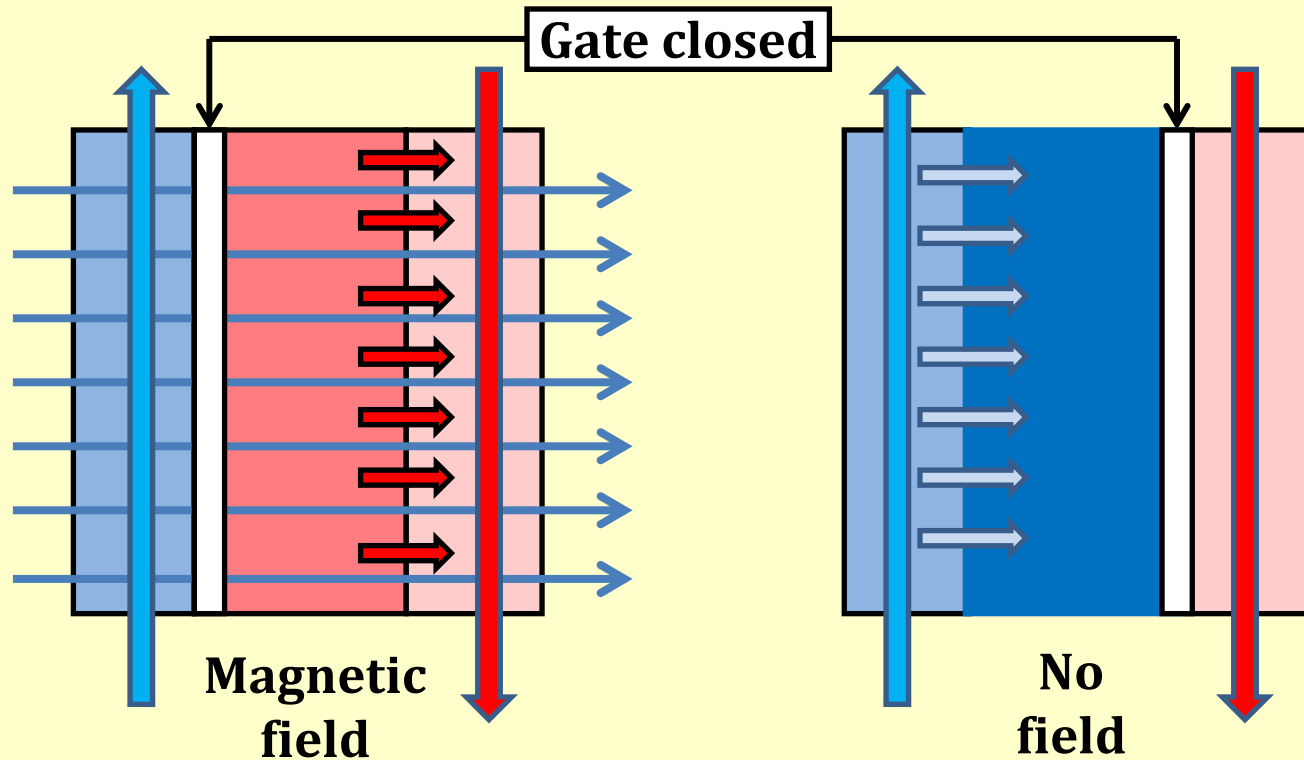
Demand:

5 x higher magnetocaloric effect of materials  
or

5 x higher frequency of the machines

# Thermal switch technology

Advantage: Constant fluid flows with alternating cold/heat inputs (no carry over leakage, no fluid switches)



# Three basic elements

- 1) Thermoelectric switches
- 2) Micro channel heat exchangers
- 3) Magneto caloric layered bed (Delft Days 2011)

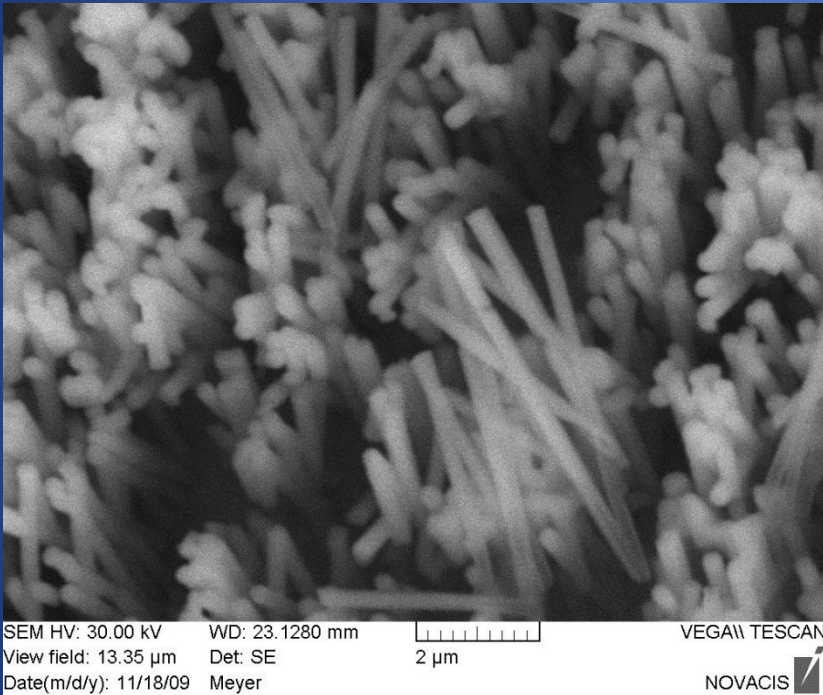
Full presentation 1) to 3):

THERMAG V

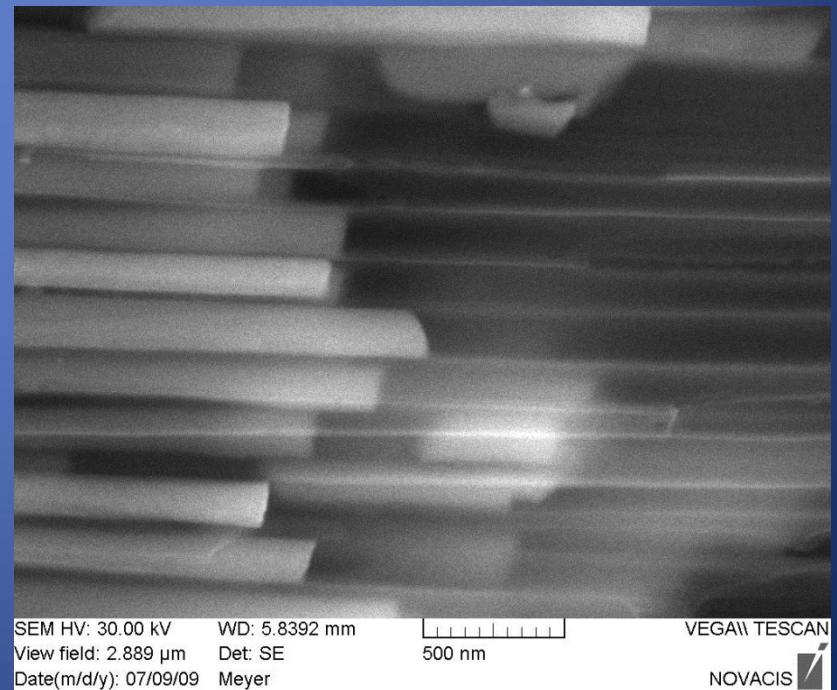
Grenoble/Annecy

17-21 September 2012

# Thermoelectric switches



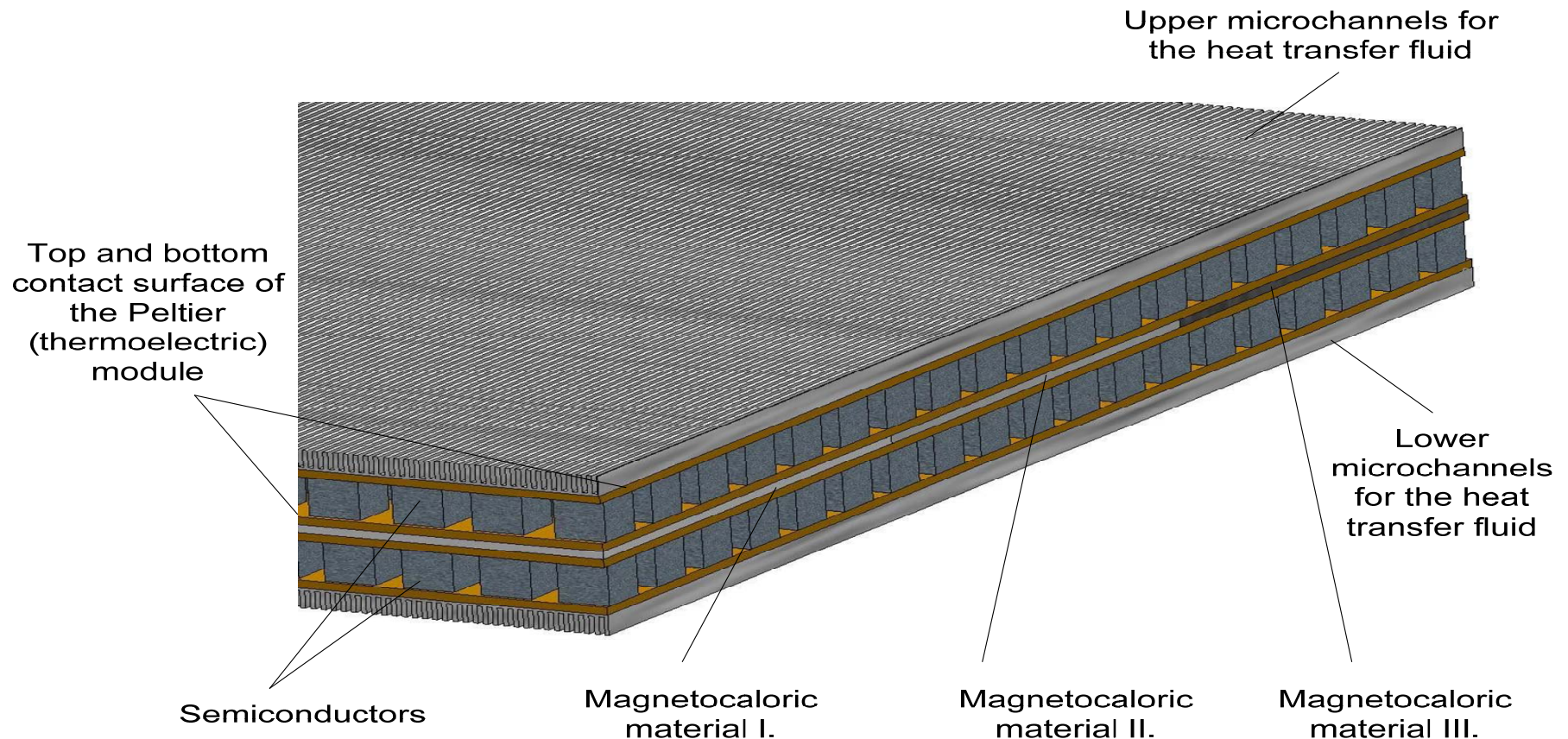
Characteristic diameter of the Ni wires is 200 nm



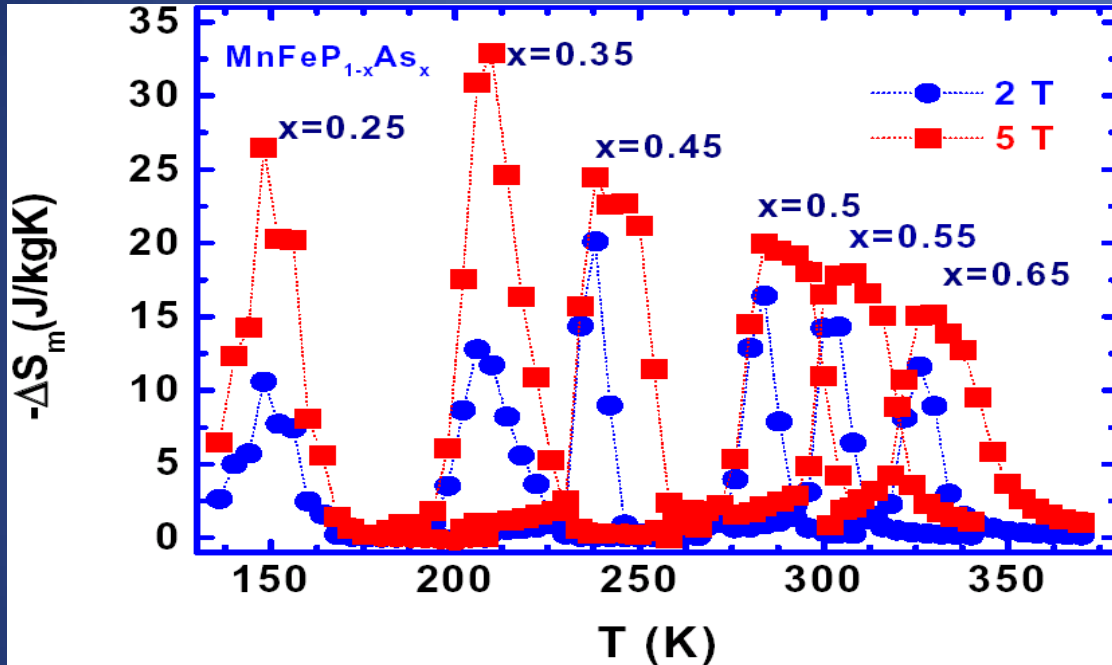
SME: Dr. Anne-Gabrielle Pawlowski, MNT

# Micro channel heat exchangers

Kitanovski and Egolf, Int. J. Refr. 33 (3), 449-464:



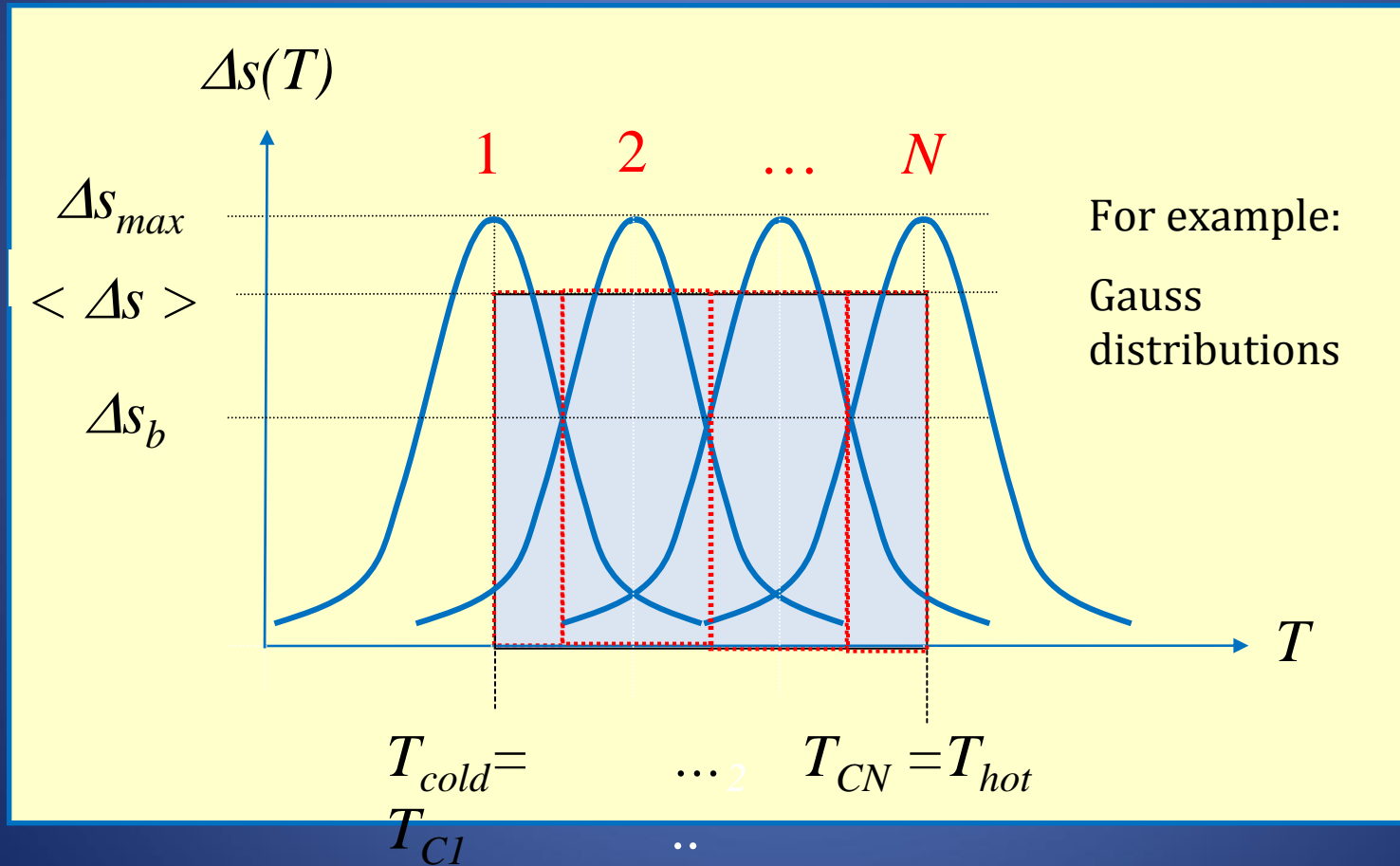
# Varying Curie temperature



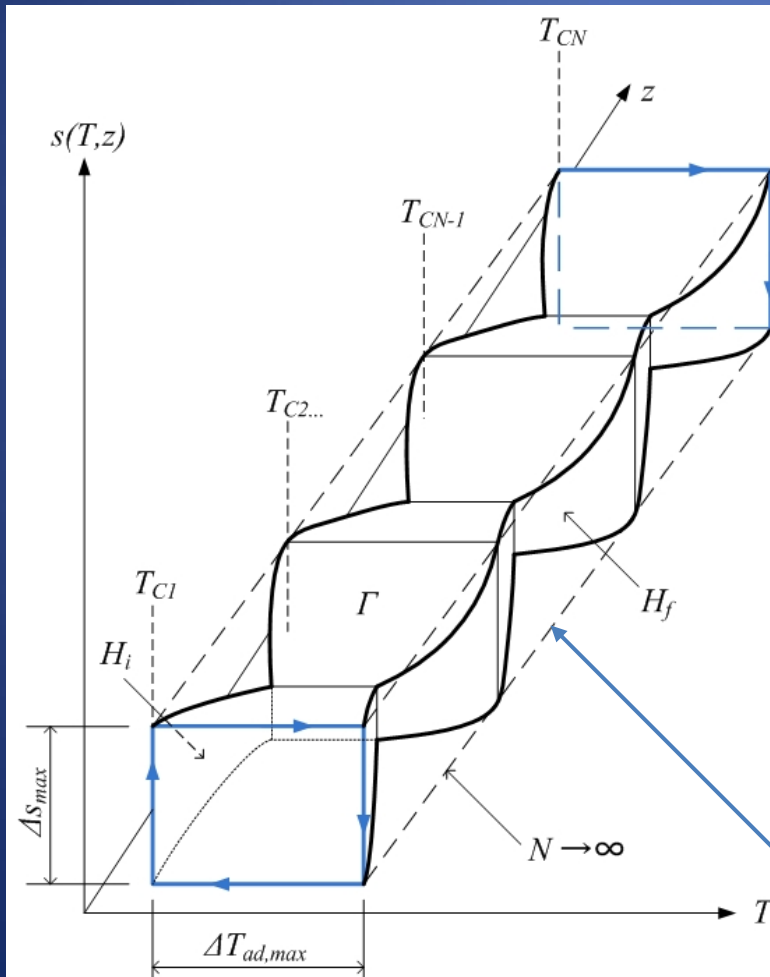
A manganese based magneto caloric material showing a giant magneto caloric effect.

The alteration of the stoichiometric ratio of phosphor and arsenic leads to a shift of the Curie temperature (PhD O. Tegus, Univ. Amsterdam, with permission by Ekkes Brück).

# Model of magneto caloric layered bed



# The $T$ - $s$ - $z$ diagram



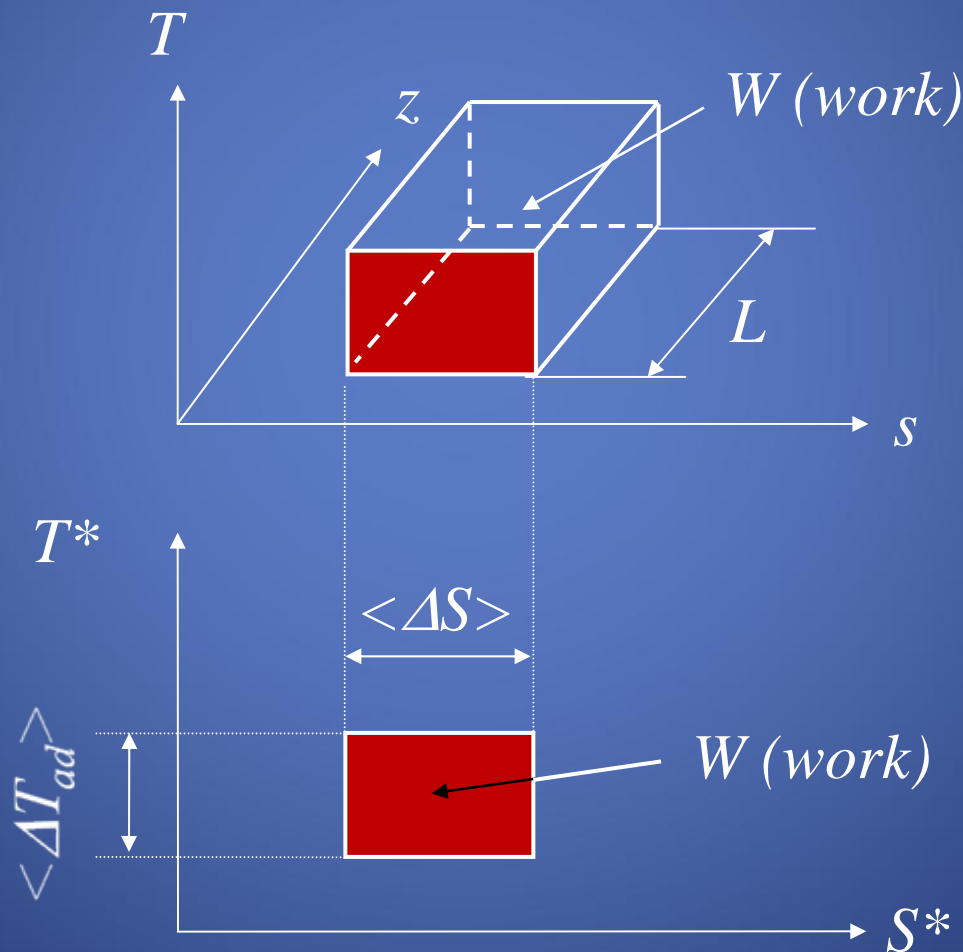
Here a thermodynamic cycle of a magnetic heat pump, respectively refrigerator is presented. A layered bed is described by a body with a certain number of contractions and enlargements. The largest cross sections are obtained at the Curie points.

Maximal (or average) value






# Is the T-S diagram appropriate?

## Case: A

$T = \text{const}$   
 $s = \text{const}$



In this  
 simplest  
 case:  
 Yes!

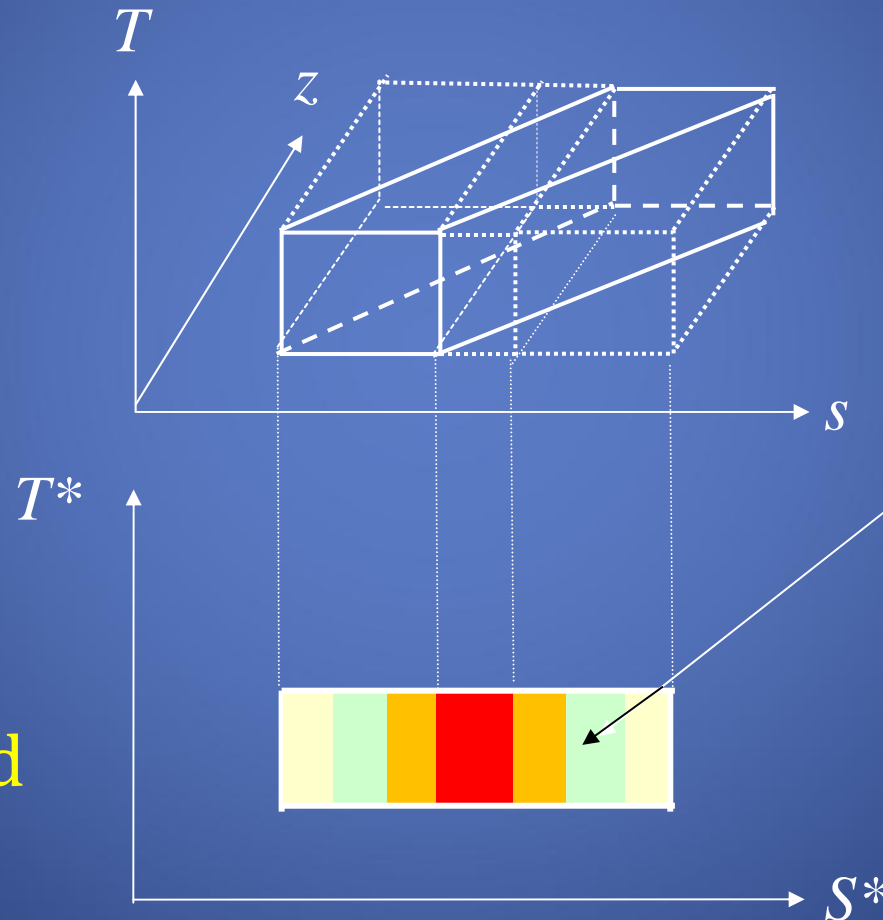
	$w^* = 0.0-0.2$
	$w^* = 0.2-0.4$
	$w^* = 0.4-0.6$
	$w^* = 0.6-0.8$
	$w^* = 0.8-1.0$

# Is the T-S diagram appropriate?

## Case B:






$T = \text{const}$   
 $s \neq \text{const}$

Integration and  
not projection!



In this  
case:  
No !

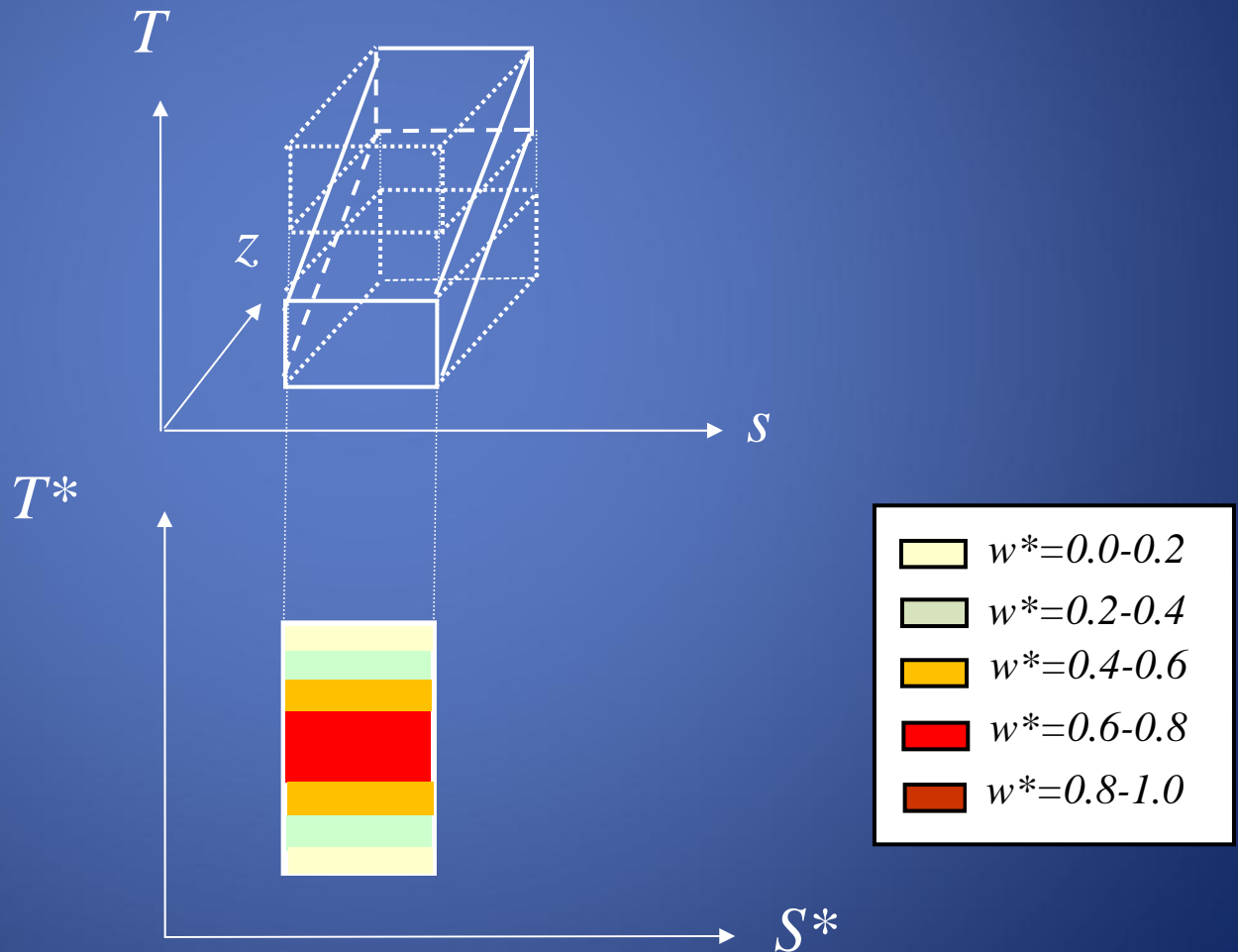
Work  $W$  is  
larger!  
Weights  $w^*$ :

	$w^* = 0.0-0.2$
	$w^* = 0.2-0.4$
	$w^* = 0.4-0.6$
	$w^* = 0.6-0.8$
	$w^* = 0.8-1.0$

# Proposal: $T^*-S^*$ diagram

## Case C:

$T \neq \text{const}$   
 $s = \text{const}$

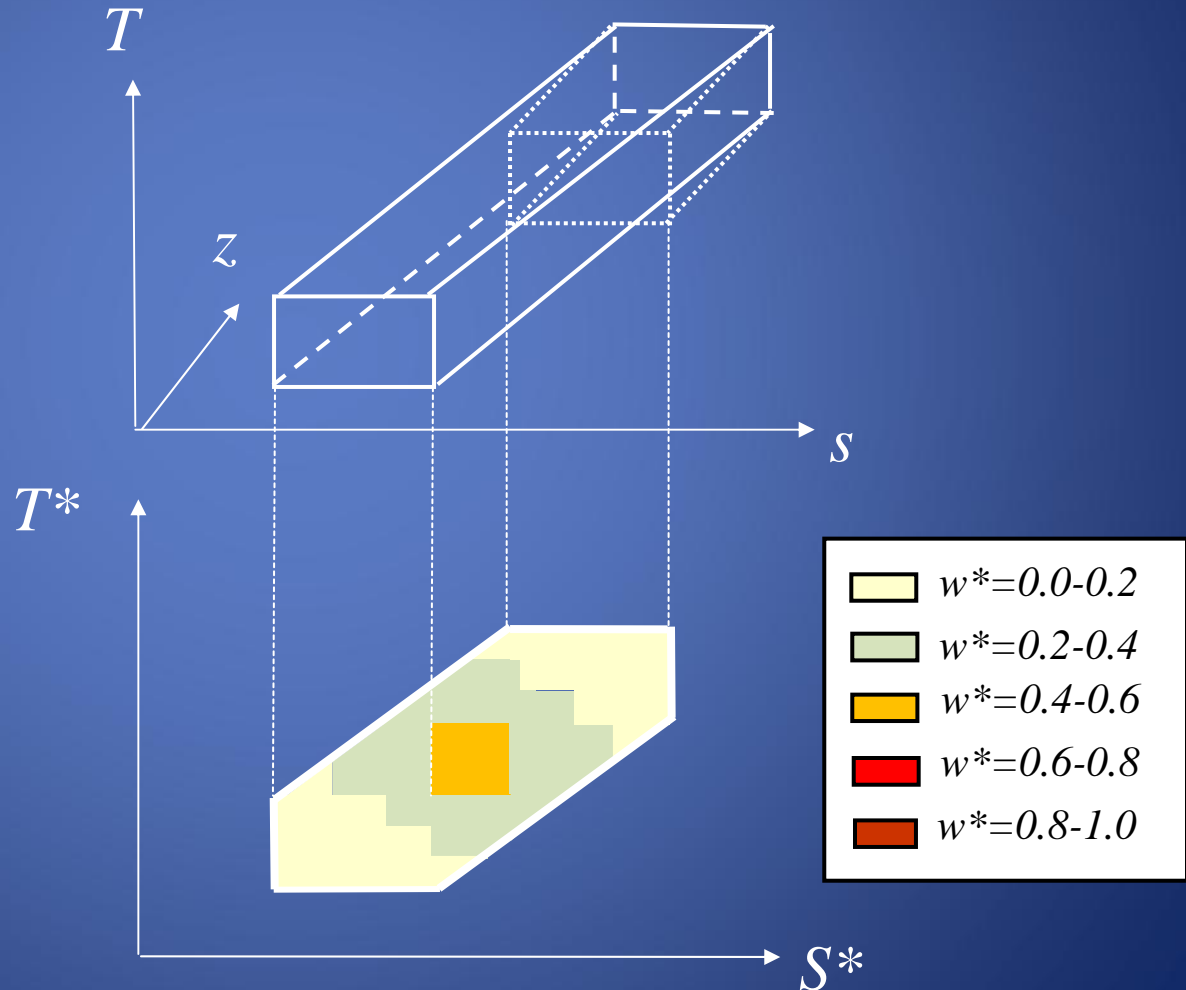


# Isoline weight distribution

## Case D:

$T \neq \text{const}$   
 $s \neq \text{const}$

$T(z)$  is  
usually  
even not  
linear!



# Isoline weight distribution

$$W = \iint_{\partial\Gamma} T \, dS = \iint_{\partial\Gamma^*} w^*(S^*, T^*) T^* \, dS^*, \quad S^* \leq S, \forall S$$

$\partial\Gamma^*$  is the enclosed domain in the projected  $T$ - $s$ - $z$  diagram  $T^*$ - $S^*$ , where the weight distribution  $w^*(T^*, S^*)$  is applied.

# Thermodynamics for a single layer

The work performed\*:

$$W = A \int_0^L \Delta T_{ad}(z) \cdot \Delta s(z) dz$$

Full correlation:

$$W = V \langle \Delta T_{ad} \rangle \cdot \langle \Delta s \rangle$$

The heat  $Q$  (heat pump application):

$$Q = A \int_0^L [T(z) + \Delta T_{ad}(z)] \Delta s(z) dz$$

\* Symmetry perpendicular to downstream direction!

# Thermodynamics for a single layer

This is identical to:

$$Q = V \langle T \rangle \cdot \langle \Delta s \rangle + W$$

Taylor approximation\* at the Curie temperature:

$$T(z) = T_{in} + \left. \frac{dT}{ds} \right|_{T_c} \{s[H_i, T(z)] - s[H_i, T_{in}]\} + O\left\langle \{s[H_i, T(z)] - s[H_i, T_{in}]\}^2 \right\rangle$$

With:

$$\langle s[H_i, T(z)] - s[H_i, T_{in}] \rangle = \frac{s[H_i, T(L)] - s[H_i, T(0)]}{2} = \frac{\langle \Delta s \rangle}{2}$$

\* Approximation is possible because of many thin layers!

# Thermodynamics for a single layer

This is identical to:

$$Q = V \left[ \langle T_{in} \rangle + \frac{\beta}{2} \langle \Delta s(z) \rangle \right] \cdot \langle \Delta s(z) \rangle + W, \quad \beta = \left. \frac{dT}{ds} \right|_{T_C}$$

Now the *COP* of a single layer of a heat pump is:

$$\langle COP \rangle = \frac{\langle Q \rangle}{\langle W \rangle} = \frac{\langle T_{in} \rangle + \frac{\beta}{2} \langle \Delta s \rangle + \langle \Delta T_{ad} \rangle}{\langle \Delta T_{ad} \rangle} = \frac{\langle T_{in} \rangle}{\langle \Delta T_{ad} \rangle} + \frac{\beta}{2} \frac{\langle \Delta s \rangle}{\langle \Delta T_{ad} \rangle} + 1$$

# Thermodynamics for multiple layers

A layered bed with  $N$  layers (special case) leads to\*:

$$\langle T_{out} \rangle - \langle T_{in} \rangle = N \langle \Delta T_{ad} \rangle$$

Similar as before, one obtains:

$$\langle COP \rangle = \frac{V_N}{V} \left( \frac{\langle T_{in} \rangle}{\langle \Delta T_{ad} \rangle} + \frac{\beta}{2} \frac{\langle \Delta s \rangle}{\langle \Delta T_{ad} \rangle} \right) + \frac{N V_N}{V}$$

In the case of a linear  $T(z)$  dependence:

$$V_N = \frac{V}{N} \quad \Rightarrow \quad \langle COP \rangle = \frac{1}{N} \left( \frac{\langle T_{in} \rangle}{\langle \Delta T_{ad} \rangle} + \frac{\beta}{2} \frac{\langle \Delta s \rangle}{\langle \Delta T_{ad} \rangle} \right) + 1$$

\* By adapting  $\Delta s_b$  one can obtain an integer number  $N$ !

# Thermodynamics for multiple layered bed

In the case of an infinite number of layers and a finite  $\Delta T_{ad}$ :

$$\langle COP \rangle = \frac{1}{N} \left( \frac{\langle T_{in} \rangle}{\langle \Delta T_{ad} \rangle} + \frac{\beta}{2} \frac{\langle \Delta s \rangle}{\langle \Delta T_{ad} \rangle} \right) + 1, \quad \lim_{N \rightarrow \infty} \langle COP \rangle = 1$$

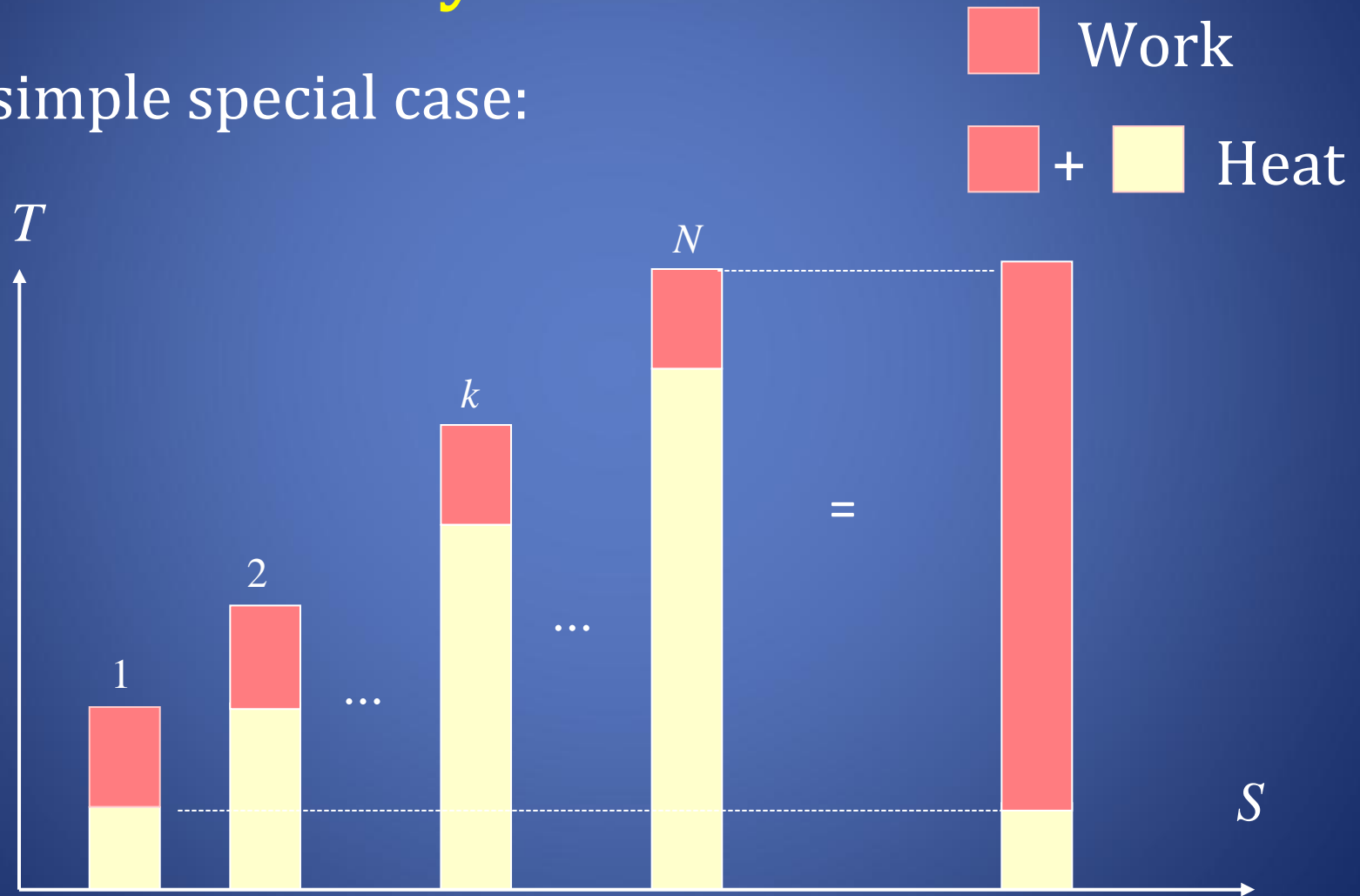
the heat pump degenerates to an electric heater!

In the special case that  $\beta=0$ :

$$\langle COP \rangle = \frac{\langle T_{in} \rangle + N \langle \Delta T_{ad} \rangle}{N \langle \Delta T_{ad} \rangle} = \frac{\langle T_{out} \rangle}{\langle T_{out} \rangle - \langle T_{in} \rangle} = \langle COP_{Carnot} \rangle$$

# Thermodynamics for multiple layered bed

The simple special case:



# Conclusions and outlook

- 1) A generalized  $T^*-s^*$  diagram is proposed containing a weight distribution  $w^*(T^*, S^*)$
- 2)  $N$  layers of a layered bed act as a cascade of  $N$  smaller refrigerators, respectively heat pumps
- 3) The layered bed technique doesn't lead to lower efficiency ( $COP$ )
- 4) The layered bed technique leads to larger magnet assemblies, volume and prize
- 5) We can counterbalance this with stronger MCE or higher frequencies  $f$  of the thermodynamic process