# Study on iron-rich (Mn,Fe)<sub>1.95</sub>(P,Si) magneto-caloric material

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### Motivation

Magneto-caloric effect, couples the magnetic moments to the lattice, is defined as heating or cooling a magnetic material by exposing the material to

a changing magnetic field.

#### **Applications:**

- Magnetic Refrigeration:[1]
  - High efficiency
- Environmentally friendly
- Power Generation:[2]
  - High efficiency - Waste heat to power
  - waste heat to power

## ★ Fe<sub>2</sub>P-based (Mn,Fe)<sub>2</sub>(P,Si) materials:

Large magneto-caloric effect Large working temperature range Cheap materials

#### ★ Problems:

Large thermal hysteresis Impurity phase (Mn,Fe)<sub>3</sub>Si

## **Experimental results**

- Off-stoichiometric composition
- ✓ Ball-milling technology



Fig.1 Temperature dependent X-ray diffraction patterns of  $Mn_{0.75}Fe_{1.20}P_{0.66}Si_{0.34}$ . The arrows indicate the coexistence of FM and PM phases.

- Crystallizes in Fe<sub>2</sub>P-type hex. structure
- No (Mn,Fe)<sub>3</sub>Si impurity phase is observed

## **References & Acknowledgements**

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Fig. 2 Temperature dependence of the magnetization of Mn\_{1.95-x}Fe\_xP\_{0.66}Si\_{0.34} measured in a field of 1 T. The insert shows the M-B curves measured at 5 K.

- Tc can be adjusted by changing the Mn/Fe ratio
- $\Delta T_{hys}$  can be reduced by increasing Fe concentration
- Saturation magnetization at 5 K decreases with increasing Fe content



Fig. 3 Magnetization curves of  $Mn_{1.95,x}Fe_xP_{0.66}Si_{0.34}$  (x = 1.20 (a) and x = 1.40 (c)) in the vicinity of their Curie temperatures and the magnetic entropy changes (x = 1.20 (b) and x = 1.40 (d)) for different magnetic field changes.

- Field induced transition is observed (x = 1.2), but is depressed with higher Fe content (x = 1.4)
- Large  $-\Delta S_M$  is obtained on Iron-rich (Mn,Fe)<sub>1.95</sub>(P,Si) compounds, but the value is strongly reduced with further increasing Fe concentration

#### **Conclusions:**

- + Single phase sample is obtained by using ball-milling technology.
- + Thermal hysteresis decreases with increasing Fe concentration.
- For the iron-rich (Mn,Fe)<sub>1.95</sub>(P,Si) compounds, the Mn:Fe and/or P:Si ratio(s) still need to be optimized.





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