

Damping the latent heat in $\text{MnFe}(\text{P},\text{x})$ magnetocaloric materials

TU Delft team

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**An experimental report on
 $\text{MnFe}(\text{P},\text{Si},\text{B})$ MCE materials**

Outline

1- Generalities

2- MnFe(P,Si,B) MCE

- # optimisation of M_{sat}
- # optimisation of ΔT_{ad}

3- B interstitial or substitution ?

4- Mechanical stability

5- Origin of the "Boron effect" ?

(work in progress)

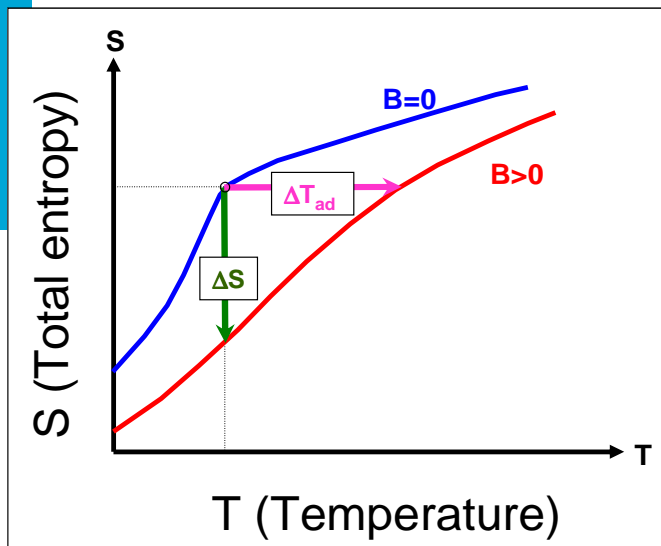
MCE



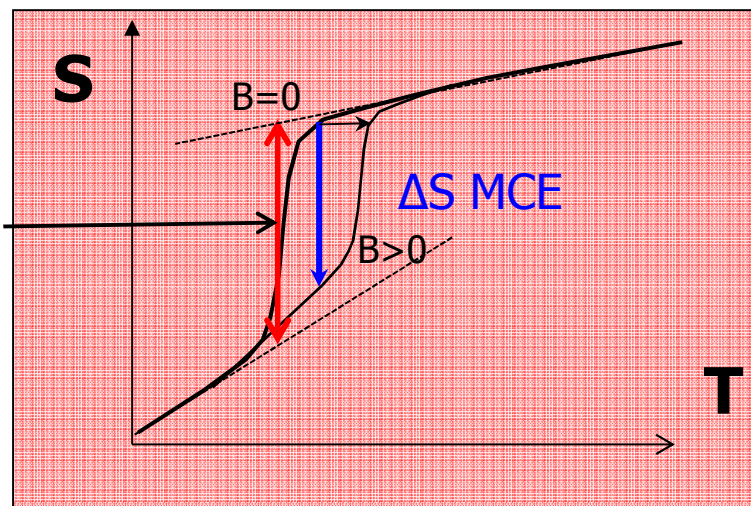
“Giant” MCE

Second Order Transition (SOT)

First Order Transition (FOT)



$$\Delta S_{tr} = \frac{L}{T_C}$$



Indirect : - Magnetization

$$\Delta S(T; \Delta B) = \frac{\partial}{\partial T} \int_0^B M(T, B') dB'$$

- Heat Capacity

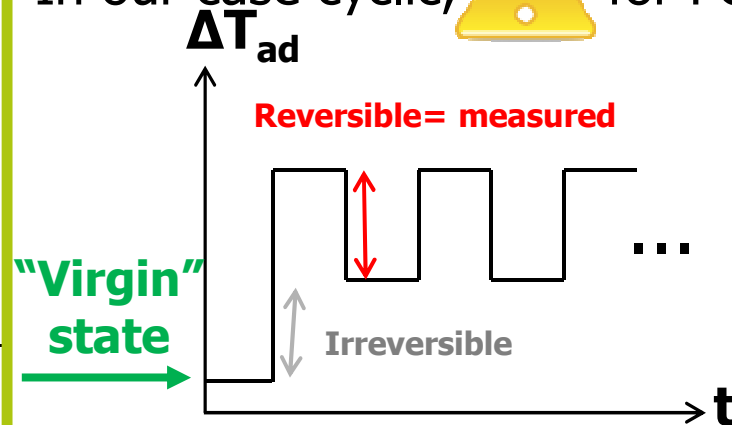
$$S(T, B) = \int_0^T \frac{C(T; B)}{T} dT$$

$$-\Delta S(T; \Delta B) = [S(T, B) - S(T, 0)]$$

$$\Delta T_{ad}(T; \Delta B) = [T(S, B) - T(S, 0)]_{S_0(T)}$$

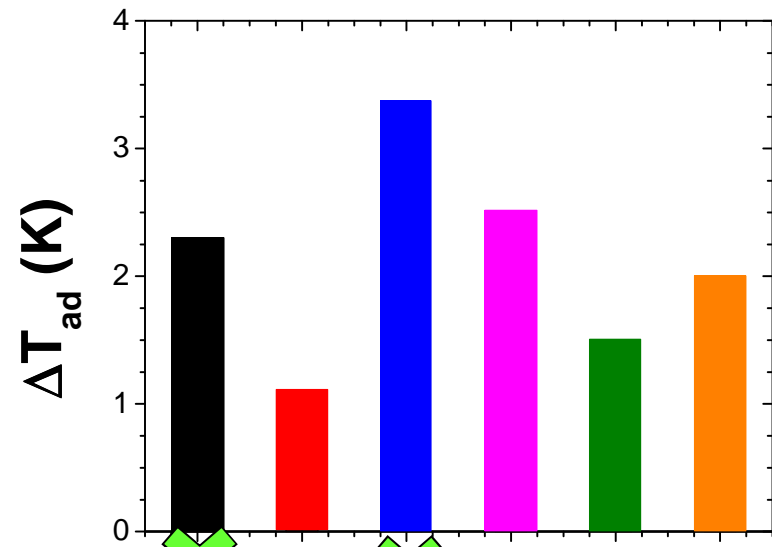
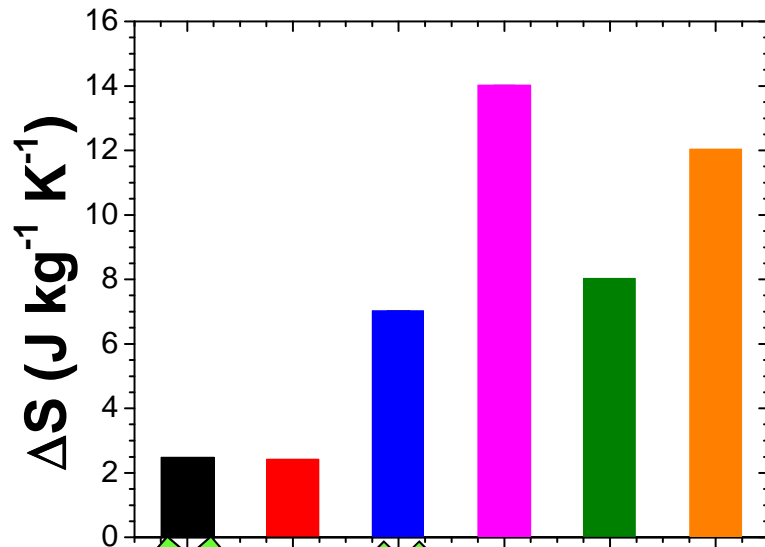
Direct : $\Delta T_{ad} = T_F(B) - T_i(0)$

In our case cyclic,  for FOT



MCE Materials

At room temperature, for $\Delta B = 1$ T (=available with permanent magnets)



“Giant” MCE: based on first order transitions

Large-Scale Applications:

Toxicity

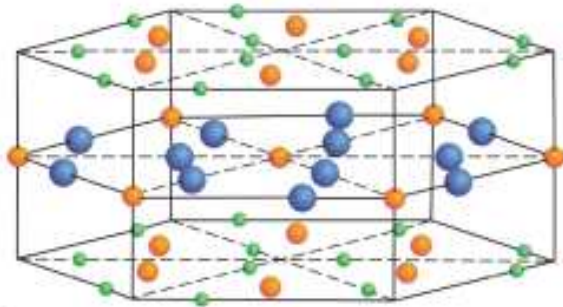
Cost + availability

Other minor requirements (corrosion, mechanical resistance ...)

MnFe(P,As)

Delft, O. Tegus *et al.*, Nature 415, 150 (2002)

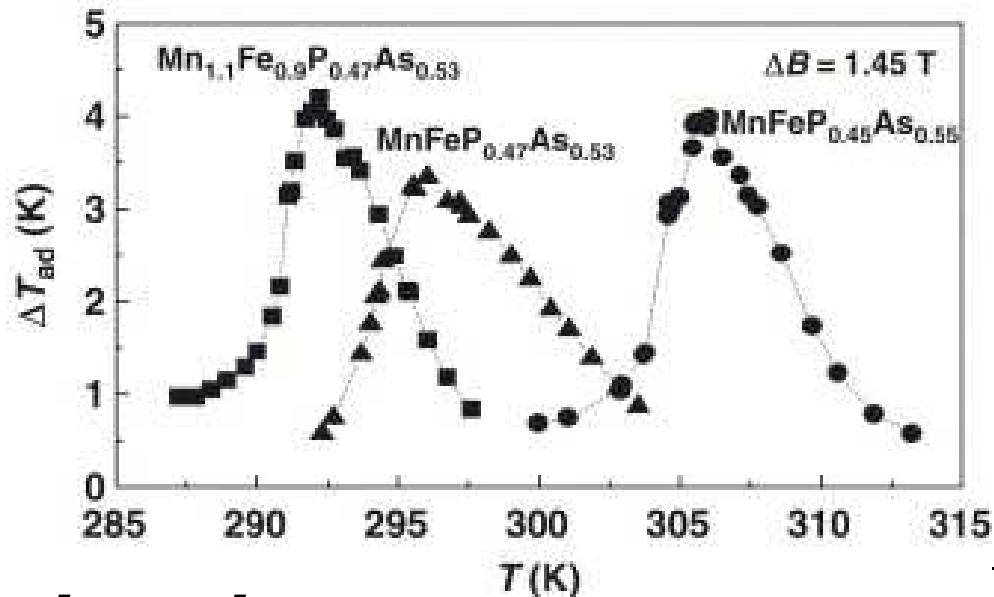
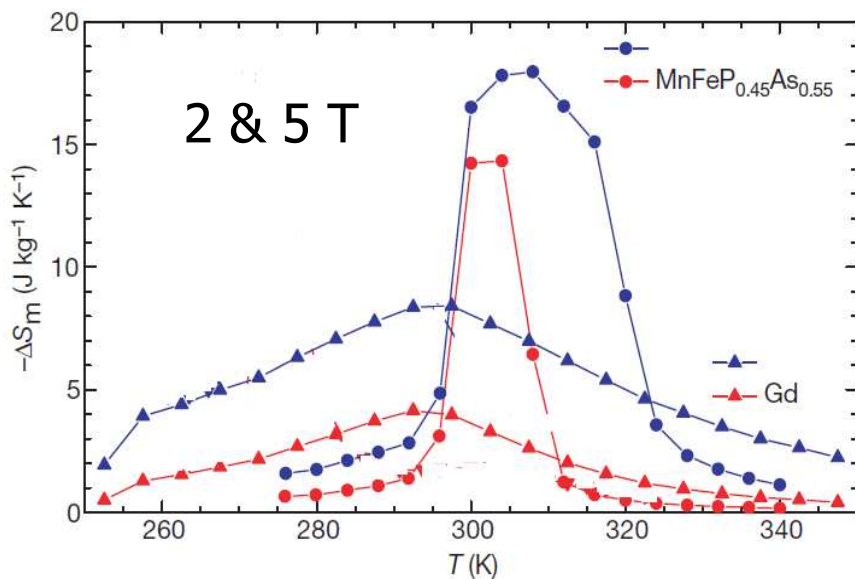
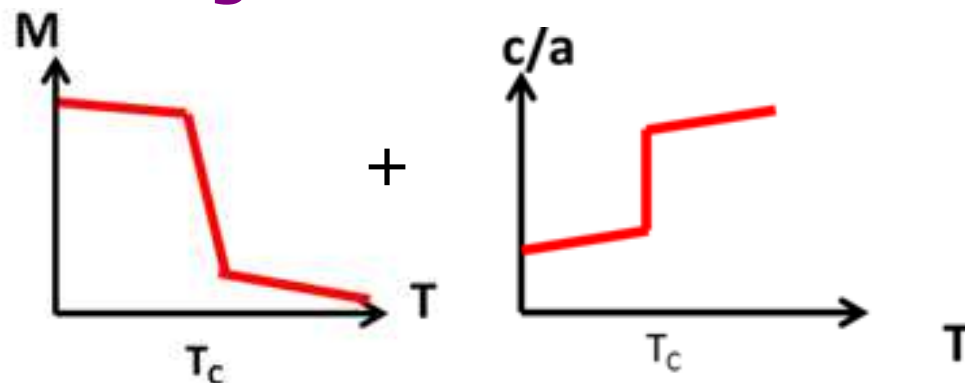
Hexagonal Fe₂P type of structure



Space group:
P6̄2m
Mn 3g sites
Fe 3f sites
P/As 1b&2c sites

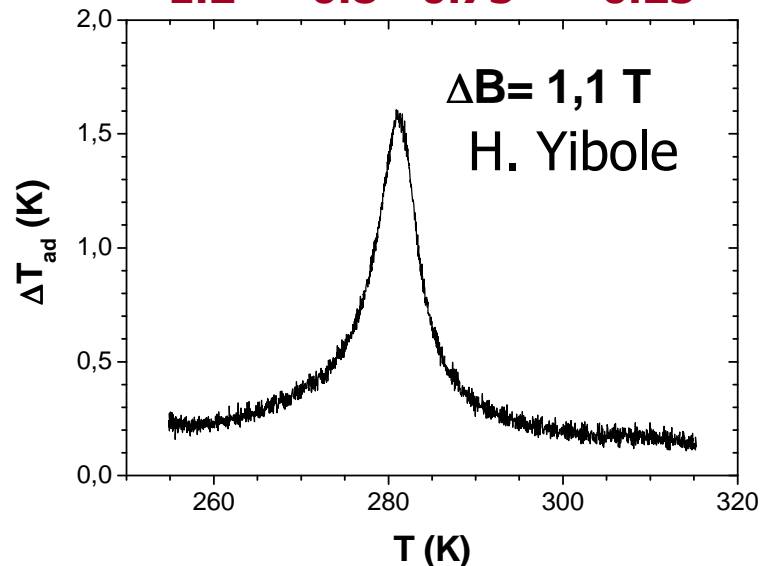
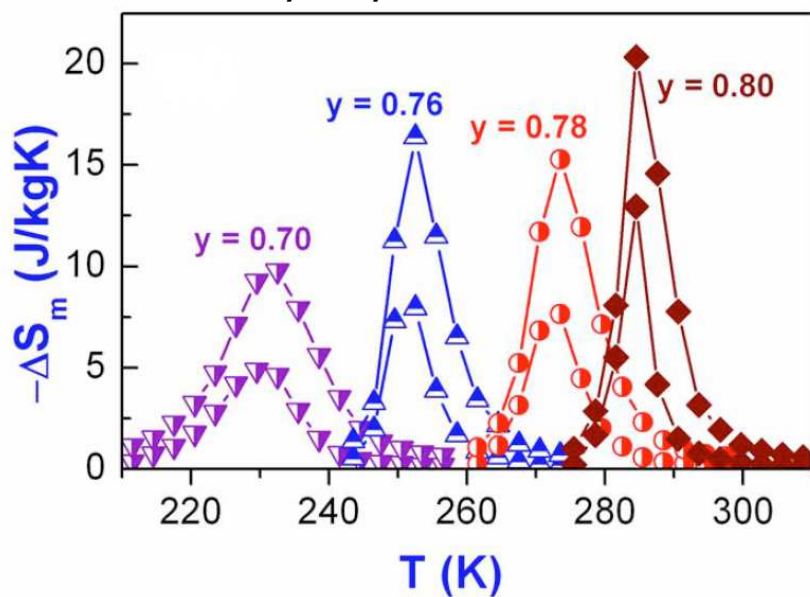
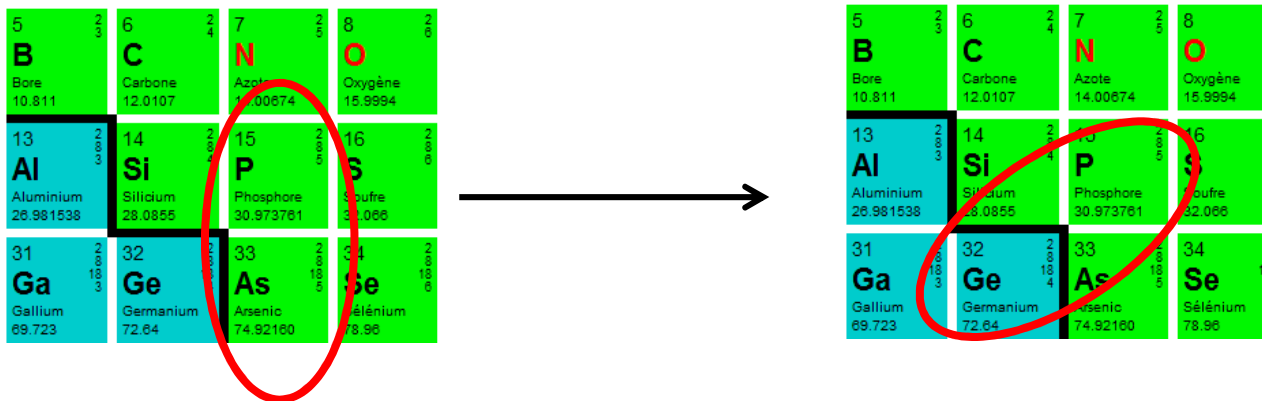


« Magneto-elastic » FOT



MnFe(P,Ge)

Delft, N.T. Trung *et al.*, Appl. Phys. Lett. 94, 102513 (2009)



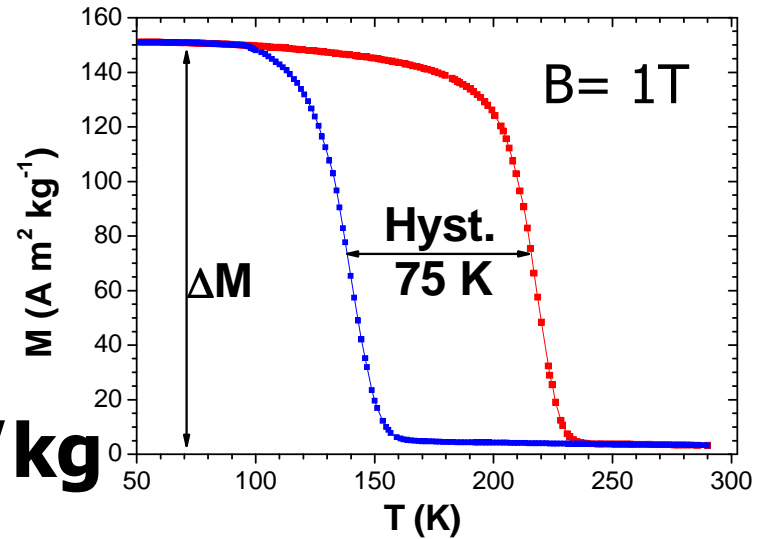
MnFe(P,Si)

Delft, for more details see presentations: H. Yibole and X.F. Miao

5 B Bore 10.811	6 C Carbone 12.0107	7 N Azote 14.00674	8 O Oxygène 15.9994
13 Al Aluminium 26.981538	14 Si Silicium 28.0855	15 P Phosphore 30.973761	16 S Soufre 32.066
31 Ga Gallium 69.723	32 Ge Germanium 72.64	33 As Arsenic 74.92160	34 Se Sélénium 78.96



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MnFeP_{2/3}Si_{1/3} L = 12 kJ/kg

P/Si

MnFeP_{1-x}Si_x

Si	T _c (K)	Hyst.(K)
0.44	225	37
0.50	332	35
0.56	360	23
0.6	370	18

D. T. Cam Thanh (2008)

Mn/Fe

Extra Mn

Extra Fe

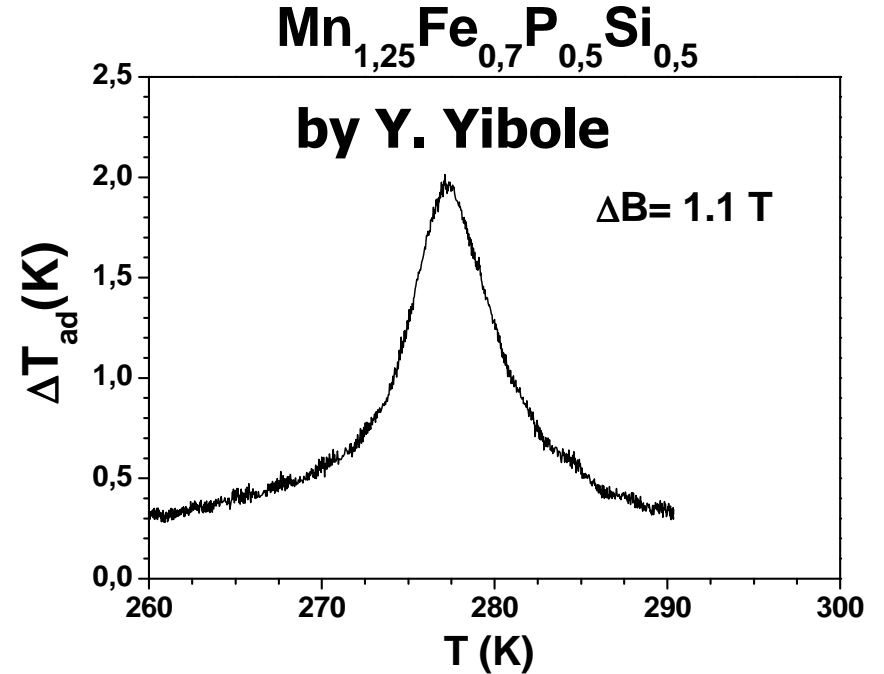
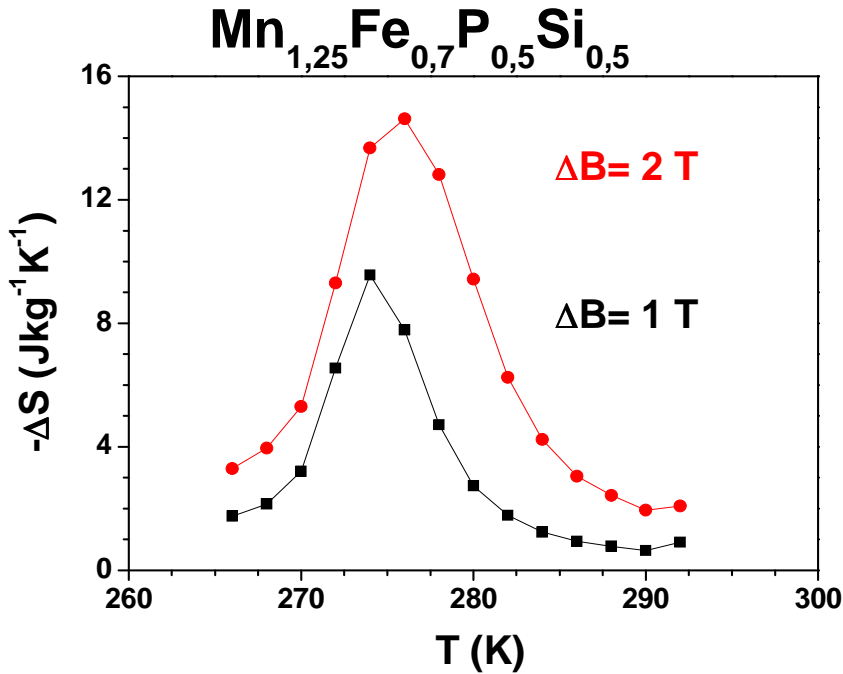
Mn	T _c (K)	Hyst.(K)
1	230	75
1.25	200	25
1.5	170	0

Fe	T _c (K)	Hyst.(K)
1	230	75
1.25	290	25
1.5	320	0

N. H. Dung (2011)

Z. Ou (2011)

“Mn rich” Best Si material (so far)



$\Delta B = 1 \text{ T} : \Delta S \sim 10 \text{ Jkg}^{-1}\text{K}^{-1} \quad \Delta T_{\text{ad}} \sim 1,9 \text{ K}$

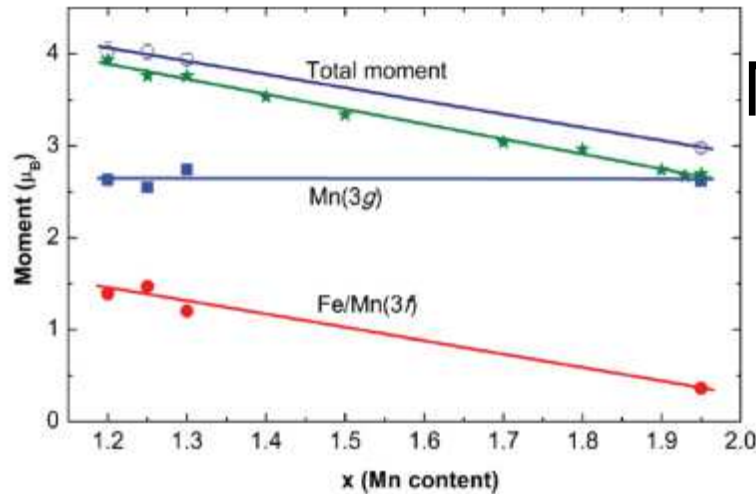
Properties still having to be optimized :

Room T. $\Delta B = 1 \text{ T}$	ΔS^{max} ($\text{J kg}^{-1} \text{K}^{-1}$)	$\Delta T_{\text{ad}}^{\text{max}}$ (K)
Gd	3	2,4
$\text{LaFe}_{11,6}\text{Si}_{1,4}\text{H}_1$	9,5 ??	2,6 ??
$\text{Mn}_{1,25}\text{Fe}_{0,7}\text{P}_{0,51}\text{Si}_{0,49}$	10,5	1,9

$\Delta T_{\text{ad}} + M_{\text{sat}}$
+ Mechanical stability

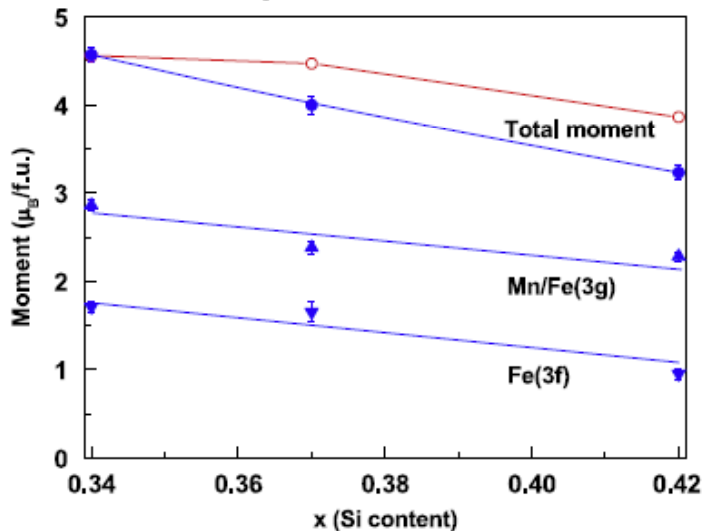
Optimization of M_{sat}

x: Mn

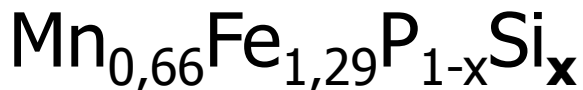
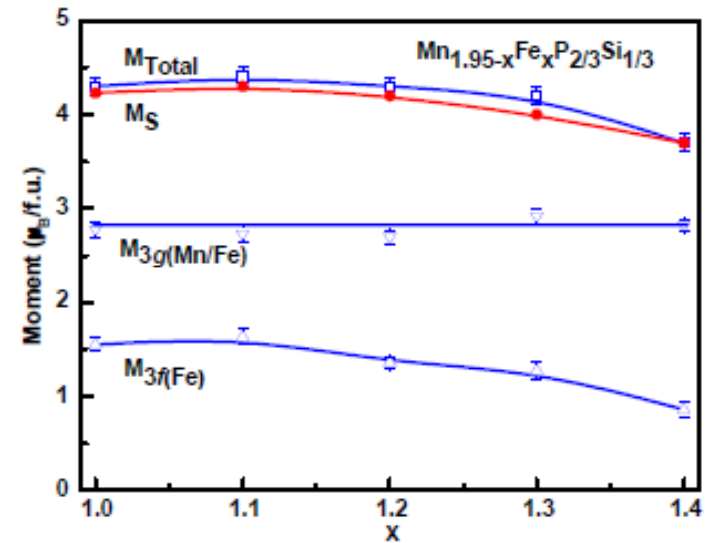


$\text{Mn}_x\text{Fe}_{1.95-x}\text{P}_{0.5}\text{Si}_{0.5}$
 N. H. Dung, *et al.*
 Phys. Rev. B 86, 045134
(2012)

x: Si



x: Fe
 Z. Q. Ou, *et al.*
 Phd thesis
(2013)



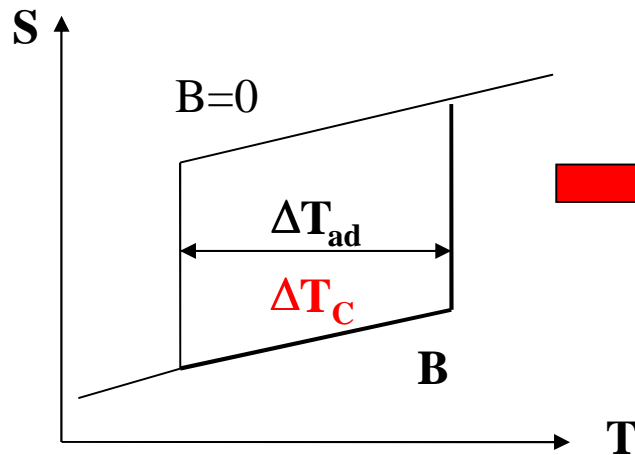
Z. Q. Ou, *et al.*

J. Mag. Mag. Matter. 340, 80 **(2013)**

Double optimum for M_{sat} :
Mn/Fe = 1 and **Si = 1/3**
 (MnFeP_{0.67}Si_{0.33}, hysteresis= 75K)
 The best MCE material can not
 be a quaternary !

Optimisation of ΔT_{ad}

! Valid only in low B,
 $\Delta T_{ad} \sim L/C$

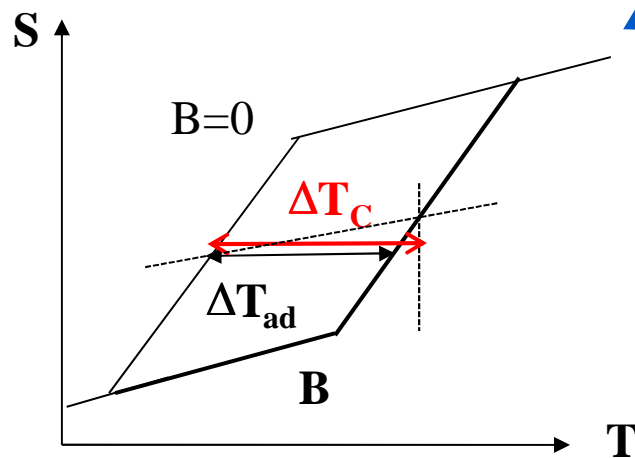


Ideal FOT

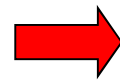
$\Delta T_{ad} = \Delta T_C$ Field induced shift of the transition

No transition width

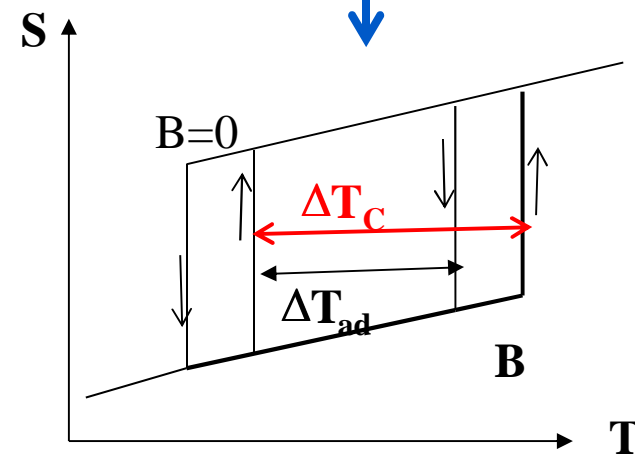
No thermal hysteresis



Real FOT



$\Delta T_{ad} < \Delta T_C$



Hysteresis



Influence reversibility

$$\Delta T_C = \left(\frac{\partial T_C}{\partial B} \right) \Delta B$$

$$\frac{\partial T_C}{\partial B} = \frac{T_C \Delta M}{L}$$



Taming the FOT in $\text{MnFeP}_{2/3}\text{Si}_{1/3}$ by Boron Substitution



S. Rundqvist, Acta Chem. Scand. 16, 1 (1962) ;

A. Roger, phd Paris (1970)

R. Chandra *et al.*, J. SSC 34, 389 (1980)

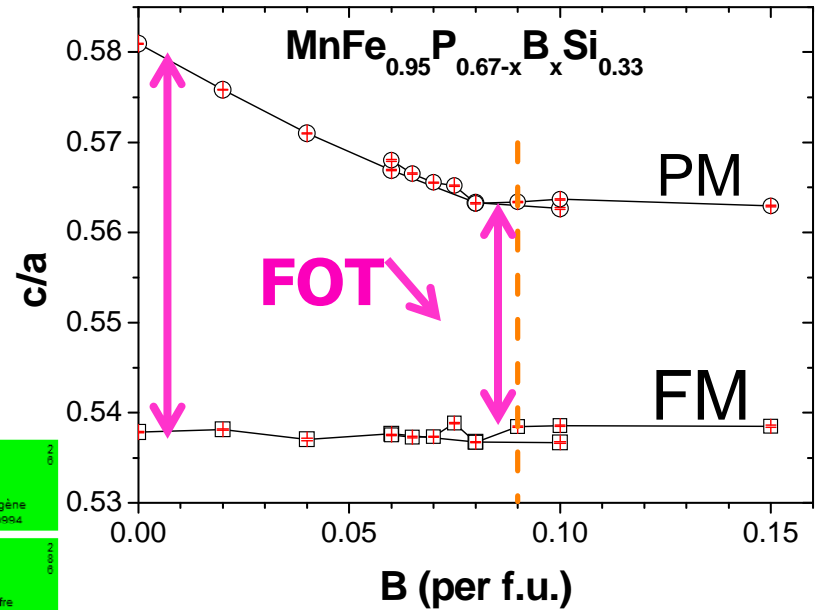
More recently:

E.K. Delczeg-Czirjak & Z. Gercsi *et al.* 2012 & 2013

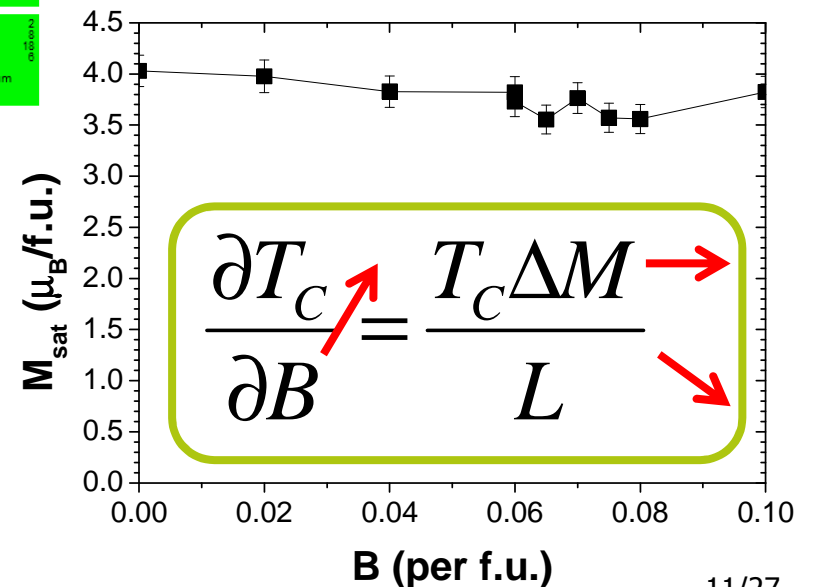
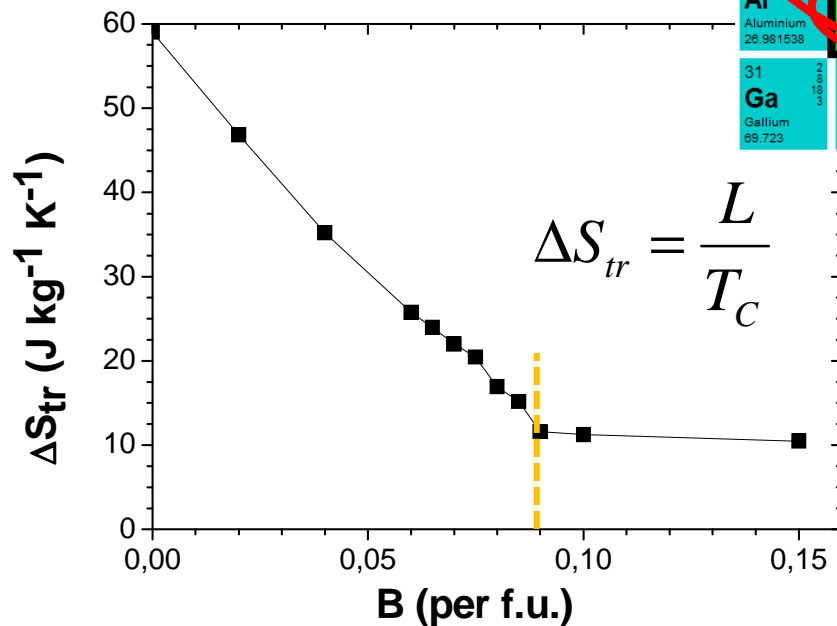
Phys. Rev. B 85, 224435 (2012)

Phys. Rev. B 86, 045126 (2012)

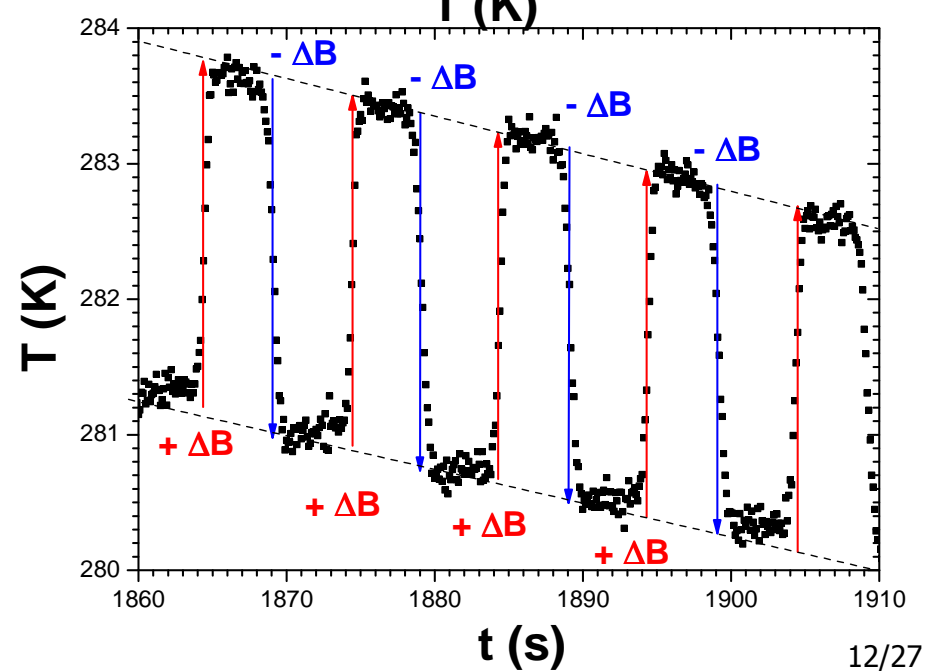
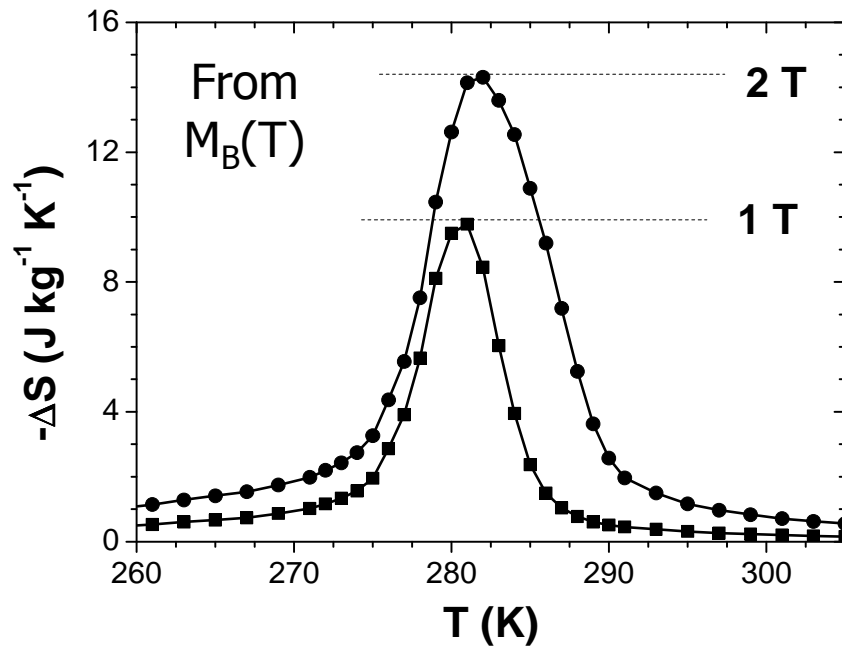
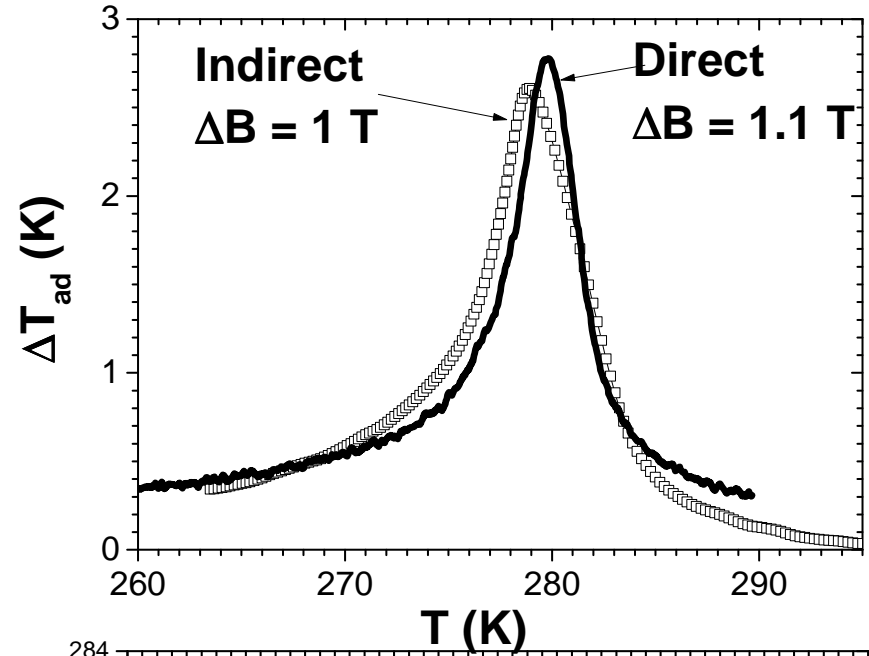
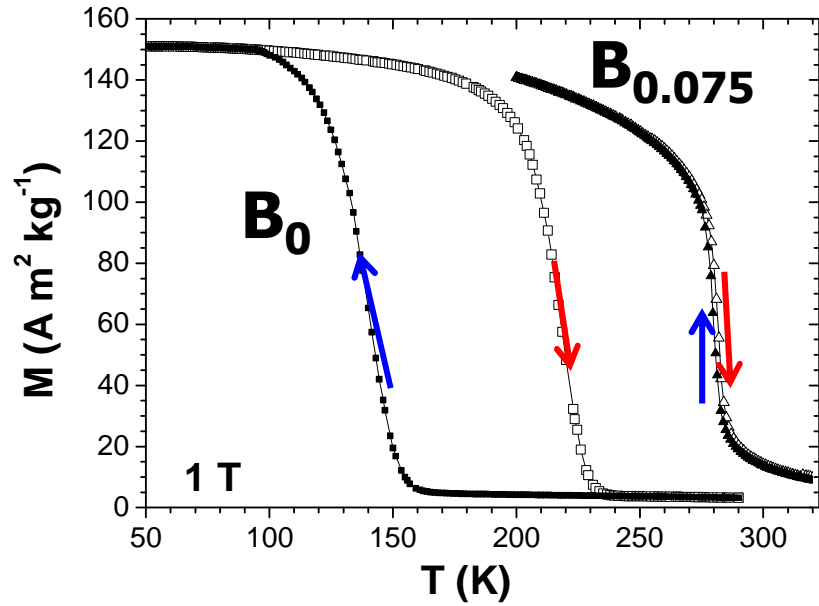
Phys. Rev. B 88, 024417 (2013)



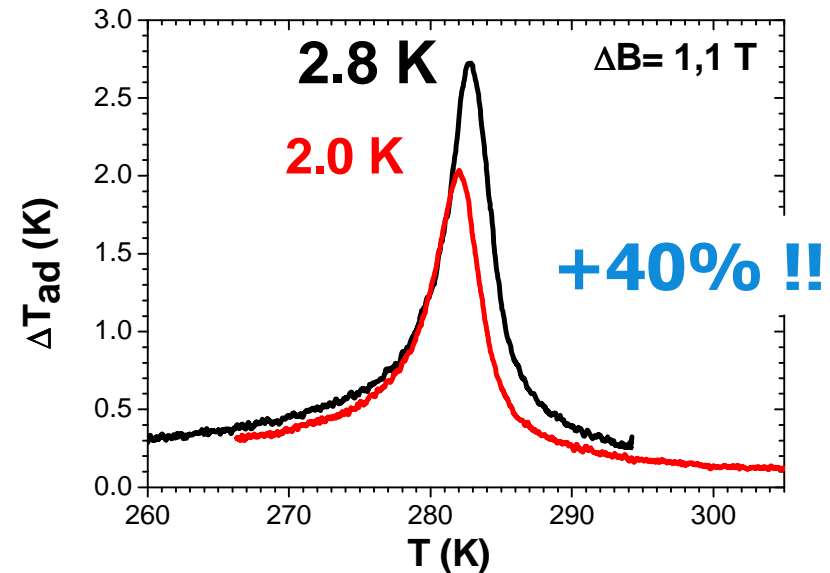
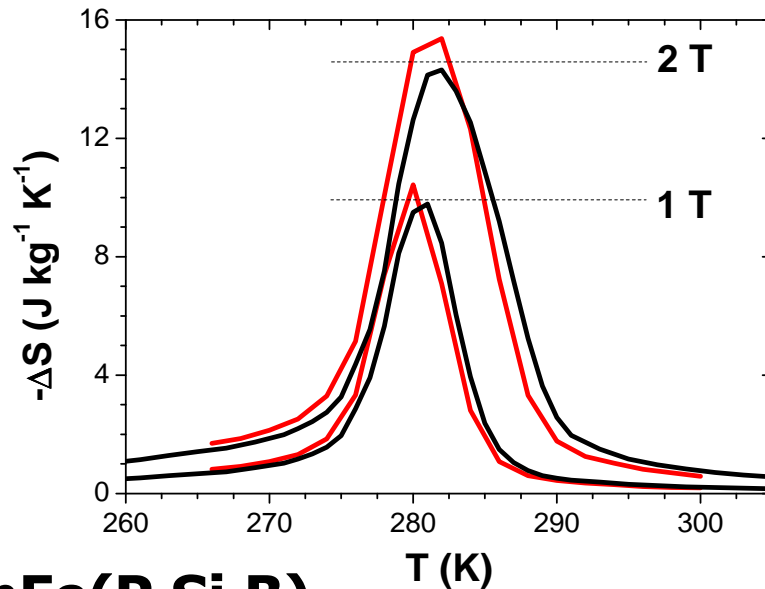
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$\text{MnFe}_{0.95}\text{P}_{0.595}\text{B}_{0.075}\text{Si}_{0.33}$



MnFe(P,Si,B) vs Mn_{1.25}Fe_{0.7}P_{0.5}Si_{0.5}



MnFe(P,Si,B)

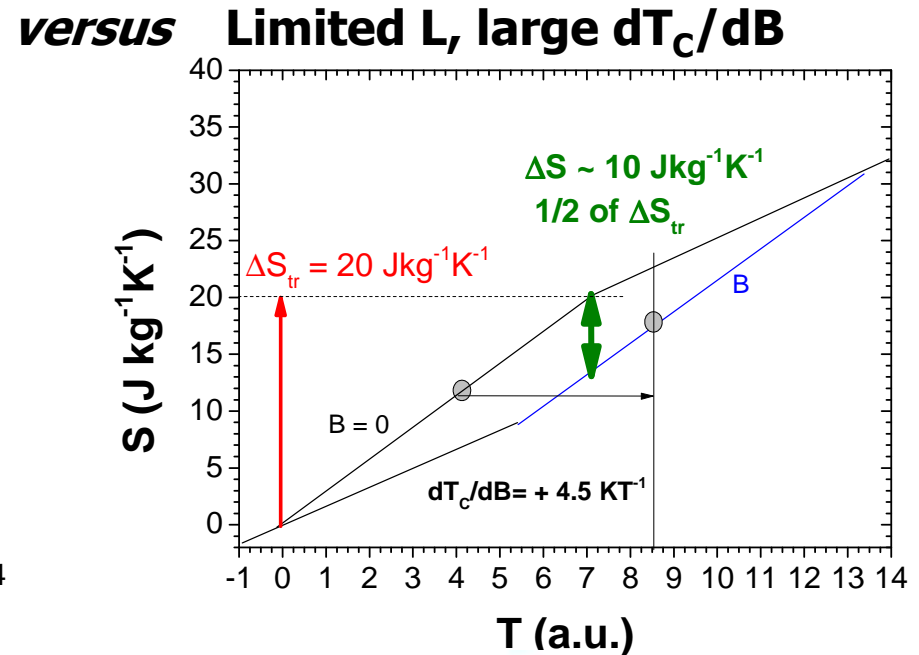
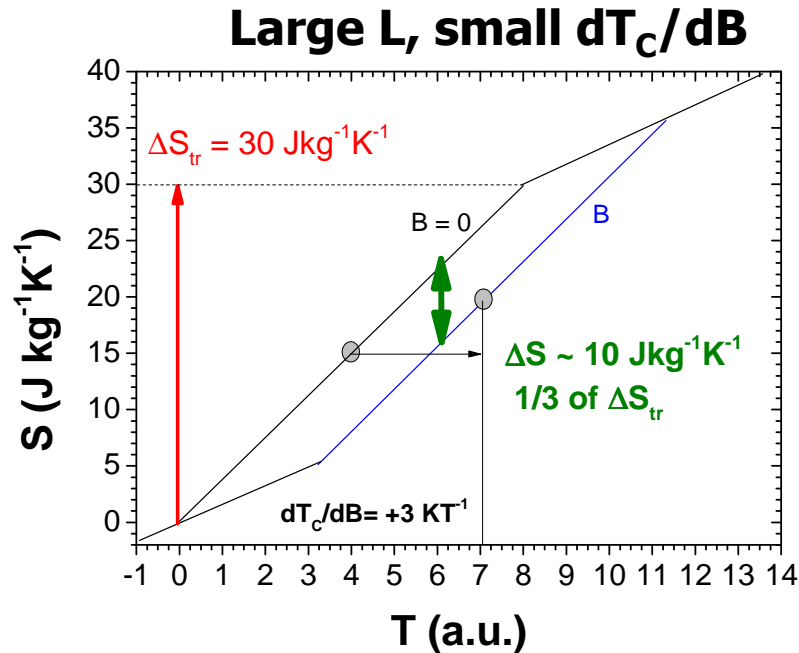
Mn_{1,25}Fe_{0,7}P_{1/2}Si_{1/2}

Reminder:
$$\frac{dT_c}{dB} = \frac{\Delta M}{\Delta S_{tr}} = \frac{\Delta M \cdot T_c}{L}$$

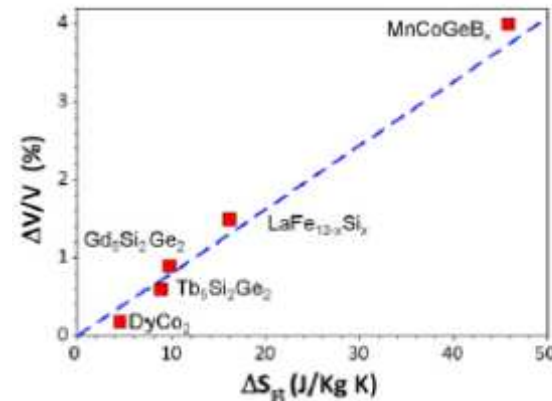
Sample	$\Delta S_{tr} = L/T_c$ (J kg ⁻¹ K ⁻¹)	ΔM (A m ² kg ⁻¹)	dT_c/dB (K/T)	Transit. Width (K)	ΔS MCE B=1T (J kg ⁻¹ K ⁻¹)
Boron 7.5%	21,1	65	4,4 ± 0,2	7,5	-10,5
	-36%	+6%	+40%		
Mn rich	29,8	61	3,2 ± 0,2	8,0	-10,5



A personal point of view on materials design



They have the same ΔS MCE !
 But large L:
 - amplifies all the FOT troubles
 - gives lower ΔT_{ad}
 Large L is only beneficial for high ΔB !



K.A. Gschneidner, Jr. *et al.*
 Scripta Mater. (2012)

Going toward "more first order" is not the only way to reach high MCE (at least for $\Delta B \leq 2 \text{ T}$) !

Controversy about B addition: interstitial or substitution ???

$\text{Fe}_2\text{P}_{1-x}\text{B}_x$: (3 studies 80's; 3 studies since last year) **Substitution**

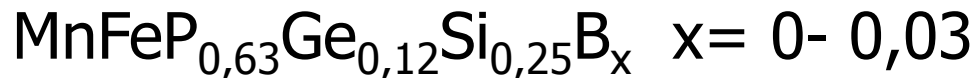
B in MnFe(P,Si): Patent CN 102881393A, filed 16/01/2013



$$0.4 \leq y \leq 0.55, 0 \leq z \leq 0.05$$

Interstitial !

B in MnFe(P,Si,Ge): D.Wang *et al.*, Acta Metal. Sinica 47, 344 (2011)



Interstitial !

B in MnFe(P,As): Z. Q. Ou *et al.*, Results in Physics 2, 110 (2012)

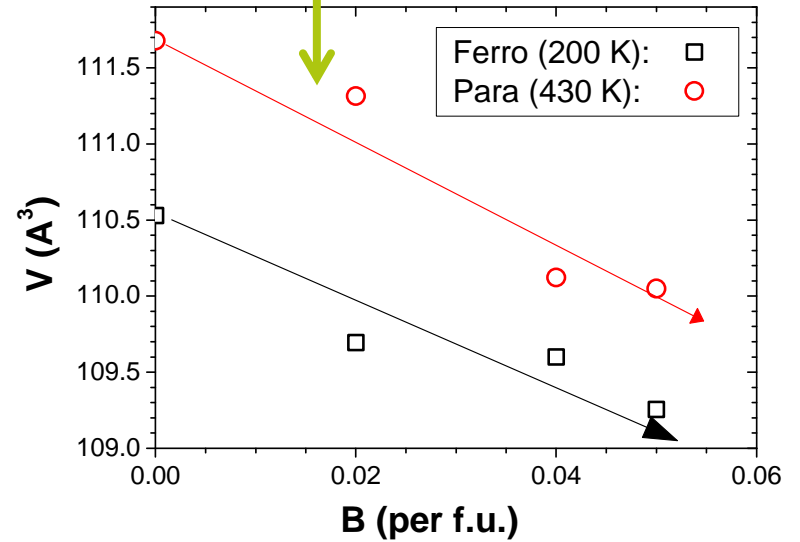
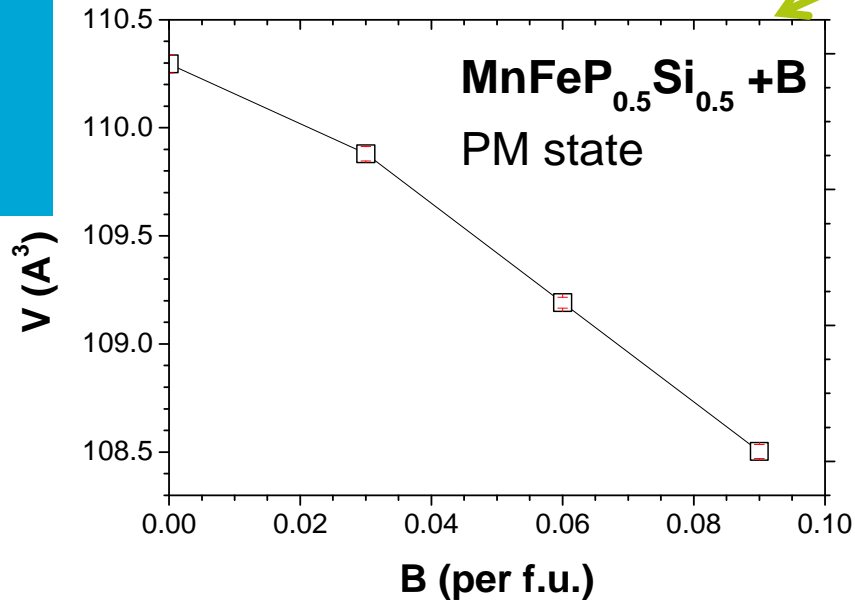
Compounds	$V (\text{\AA}^3)$
$\text{Mn}_{0,95}\text{Fe}_{1,05}\text{P}_{0,5}\text{As}_{0,5}\text{B}_x$	(250 K/340 K)
$x = 0$	113.61/114.29
$x = 0.01$	113.70/114.46
$x = 0.02$	113.88/114.65
$x = 0.04$	113.97/114.74



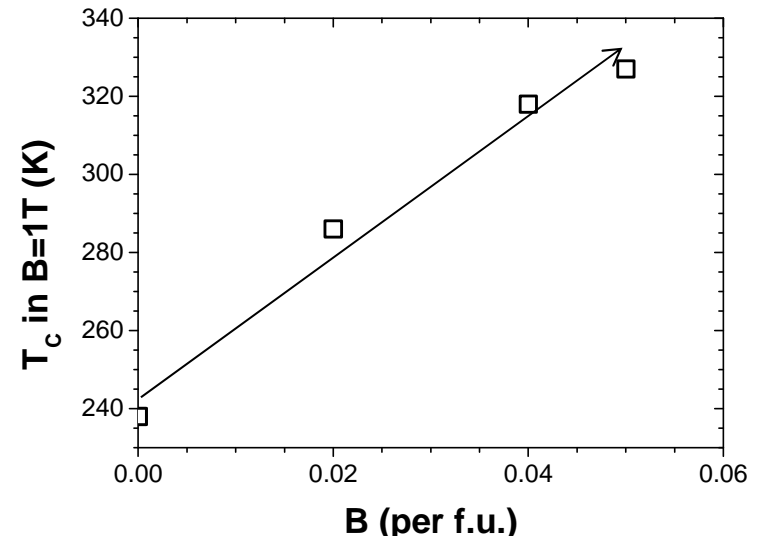
Interstitial !

Interstitial Boron in MnFe(P,Si)

Two prototypical examples: $\text{MnFeP}_{0,5}\text{Si}_{0,5}$ and $\text{Mn}_{1,3}\text{Fe}_{0,65}\text{P}_{0,5}\text{Si}_{0,5}$



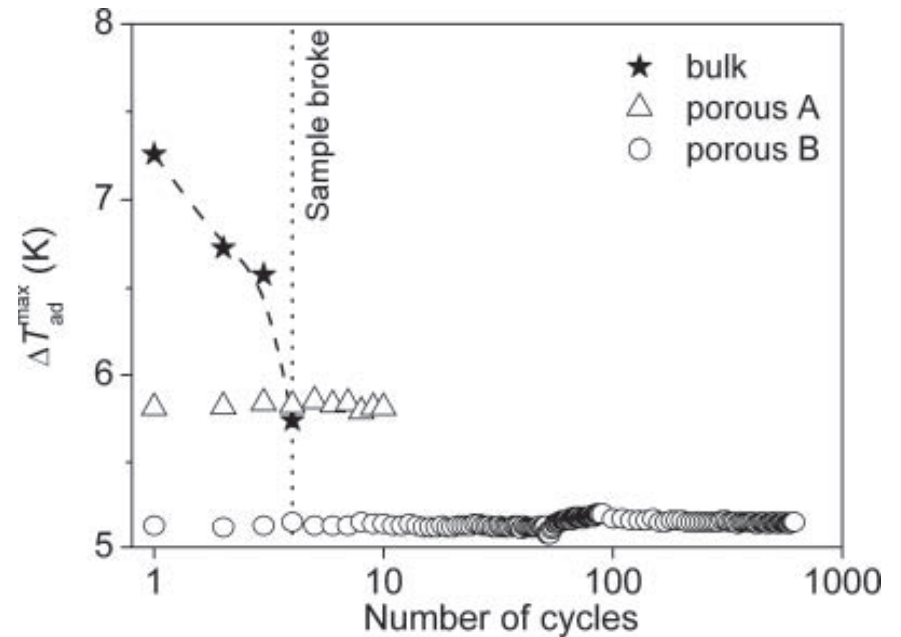
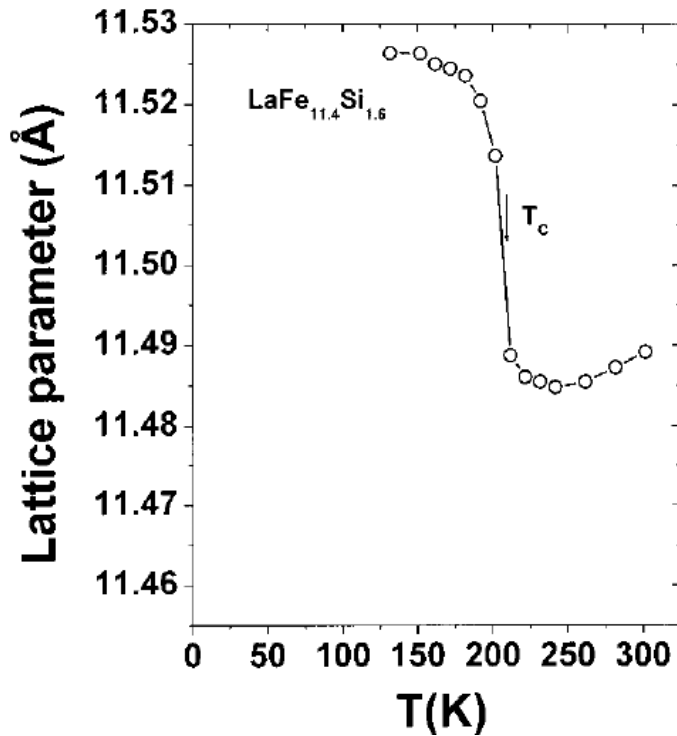
V ↘ **interstitial**
T_C + 25 K / %B
~ -0,17 Å³ / %B



Fe₂P_{1-x}B_x: T_C + 20 K / %B
~ -0,13 Å³ / %B

In MnFe(P,Si) B is more probably a substitutional element !

Mechanical stability: La(Fe,Si)₁₃ example

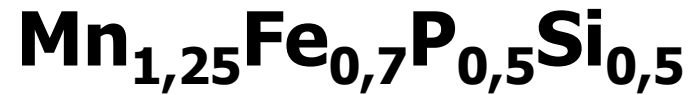


Cubic $\Delta V \approx 3\Delta L \approx -1\%$

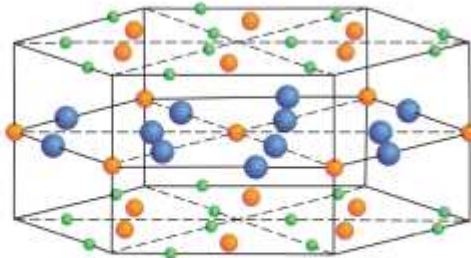
F.-X. Hu *et al.*,
Appl. Phys. Lett. **78**, 3675 (2001)

J. Lyubina *et al.*,
Adv. Mater. **22**, 3735 (2010)

Mechanical stability



Hexagonal Fe_2P type of structure



Space group:

$P\bar{6}2m$

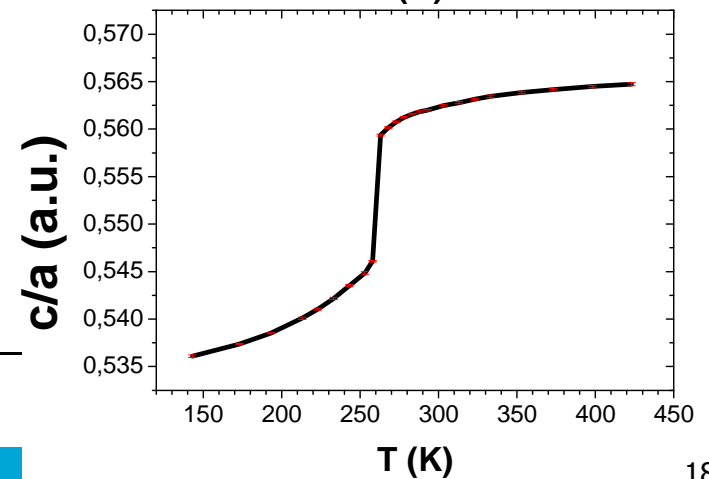
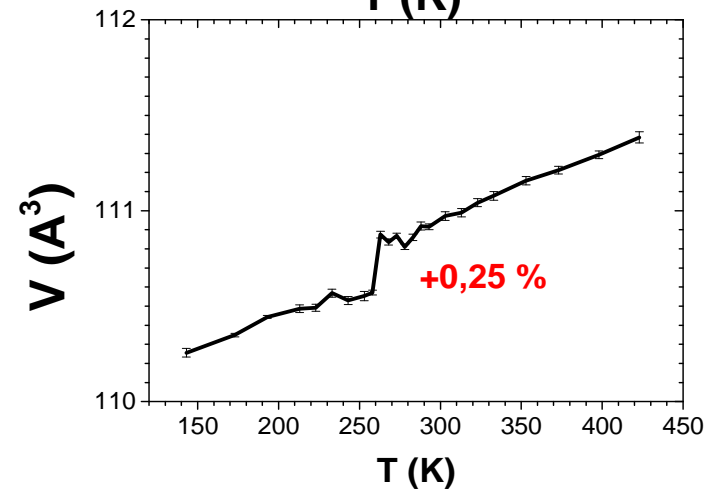
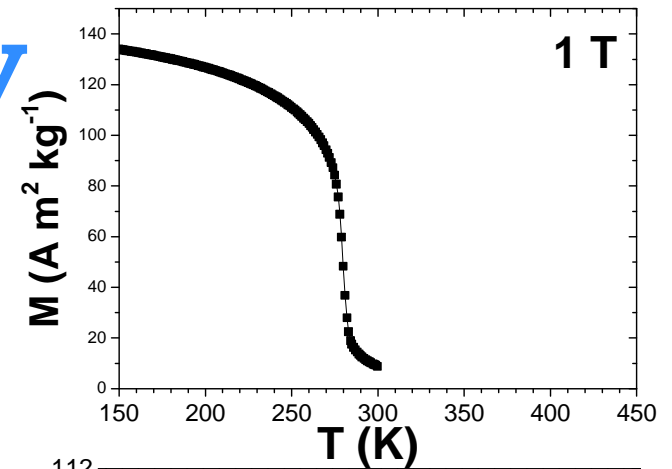
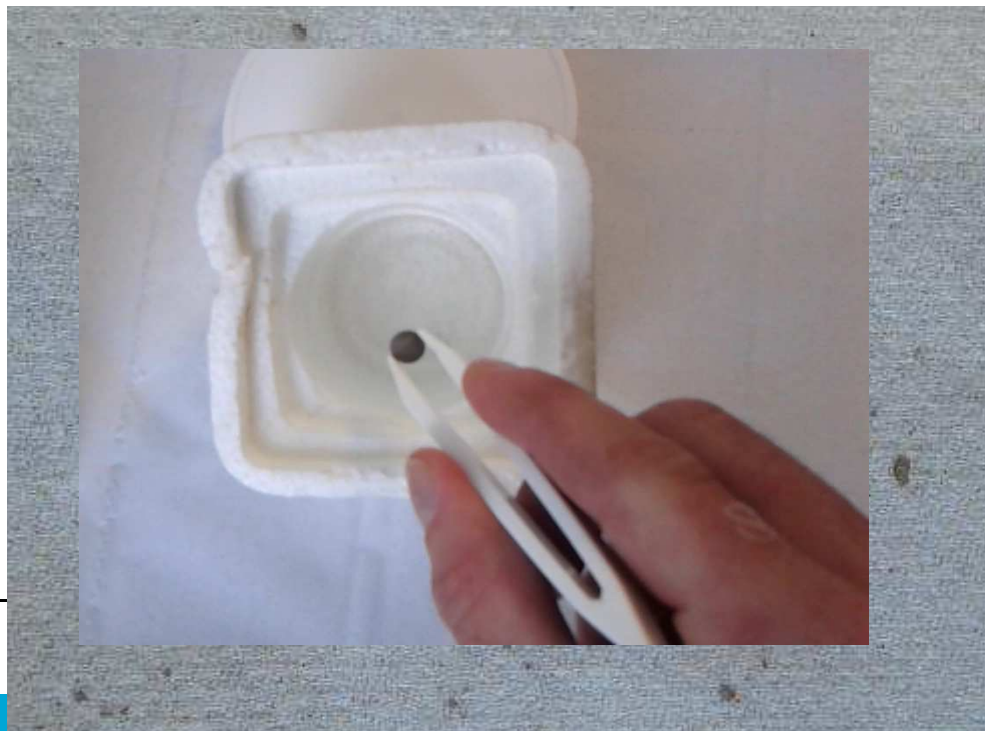
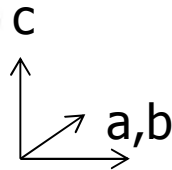
Mn 3g sites

Fe 3f sites

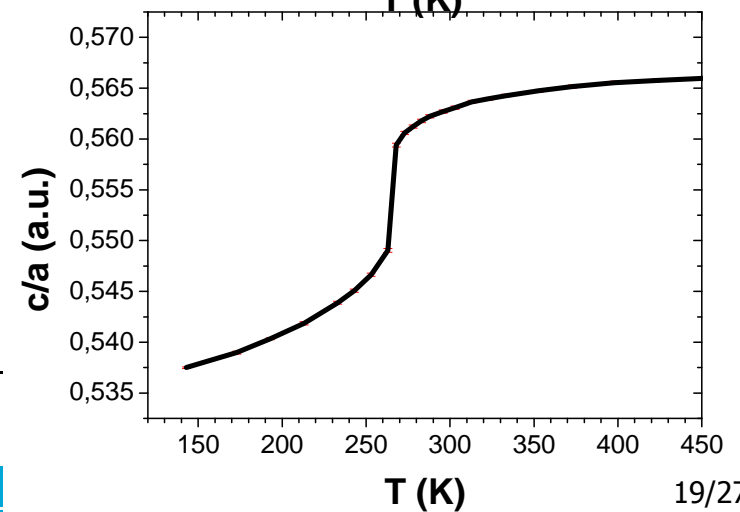
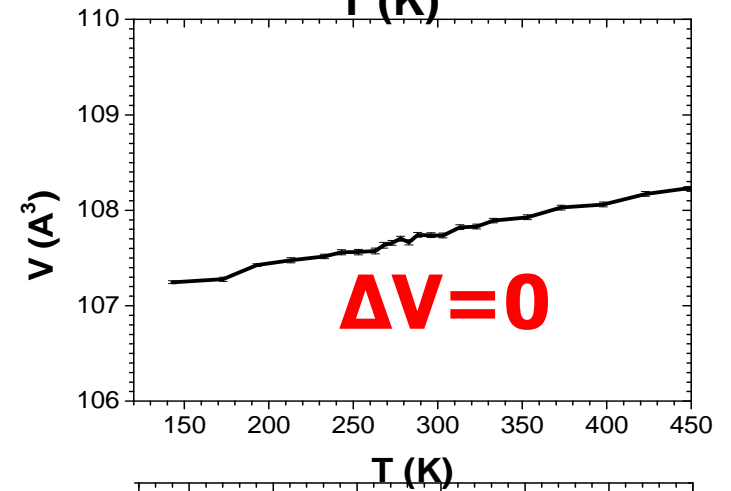
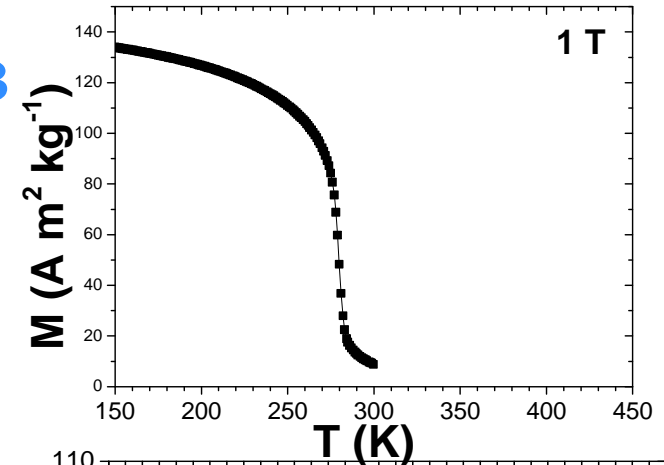
P/As 1b&2c sites



Bacmann, JMMM 1994

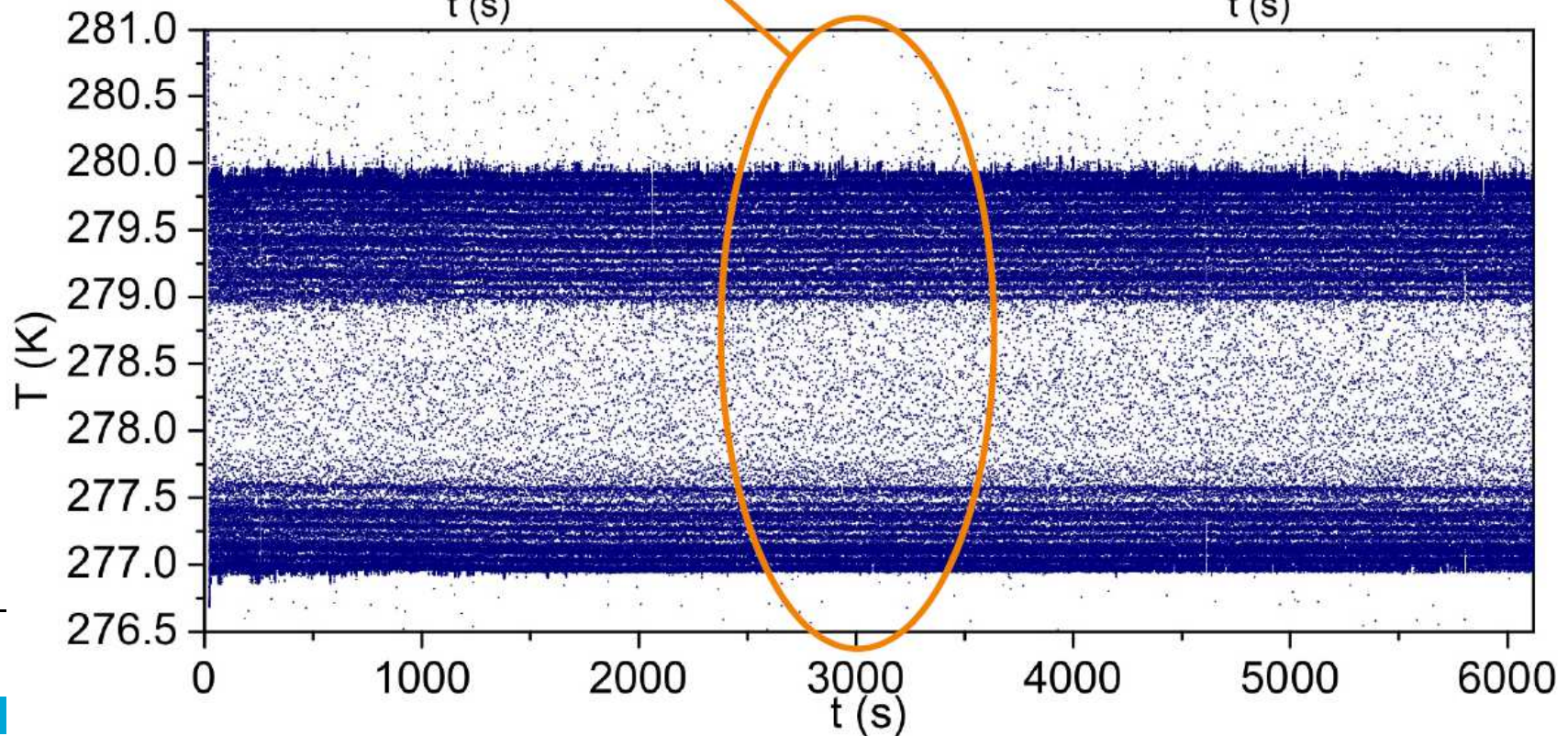
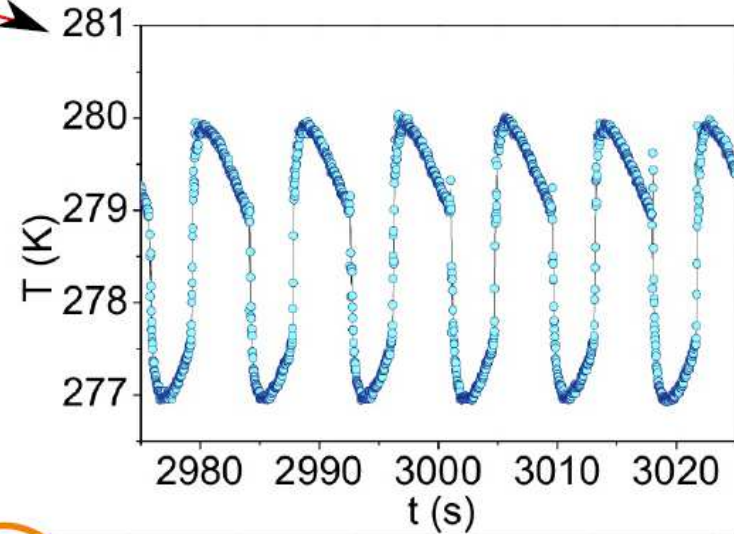
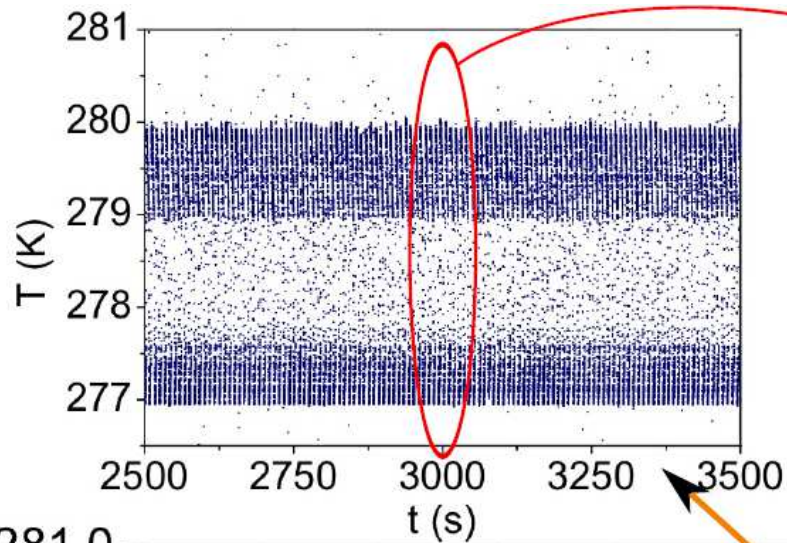


$\text{MnFe}_{0.95}\text{P}_{0.595}\text{B}_{0.075}\text{Si}_{0.33}$



Note: This Sample survived to
10,000
magnetization/demagnetization
cycles during ΔT_{ad} measurements !!

G. Porcari's Setup



1st Conclusion, MnFe(P,Si,B): a new generation of Fe₂P Giant-MCE materials

Room T. $\Delta B=1$ T	ΔS^{\max} (J kg ⁻¹ K ⁻¹)	ΔT^{\max}_{ad} (K)
Gd	3	2,5
LaFe _{11,6} Si _{1,4} H ₁	~12	2,6
Mn _{1,25} Fe _{0,7} P _{0,51} Si _{0,49}	10,5	1.9
MnFe(P,Si,B)	10,5	2,8

← 2013

- **Not toxic**
- **Not expensive**
(Boron only 0.5 wt%)

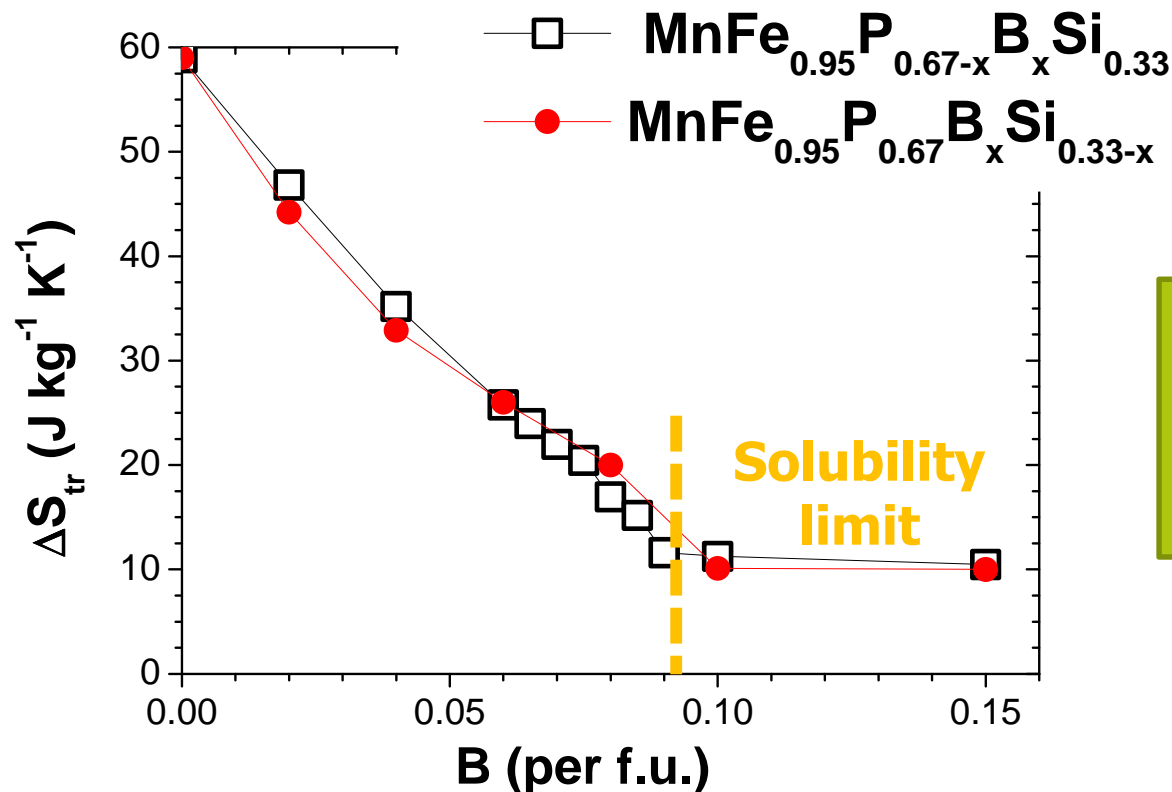
- **Good mechanical stability**
- **Easy tunability of T_c**

Mn/Fe + P/Si + B, from 130 K to 450 K
(will be developed during 58th MMM)

Some suggestions on the origin of the “Boron effect” in MnFe(P,Si) materials

(Work in progress, For more details on Fe₂P materials see also Z. Gercsi and L. Caron)

Reminder: MCE: positive effect of B substitution comes from his ability to decrease L (= $\Delta S_{tr} T_C$) and thermal hysteresis while keeping M_{sat} unmodified.

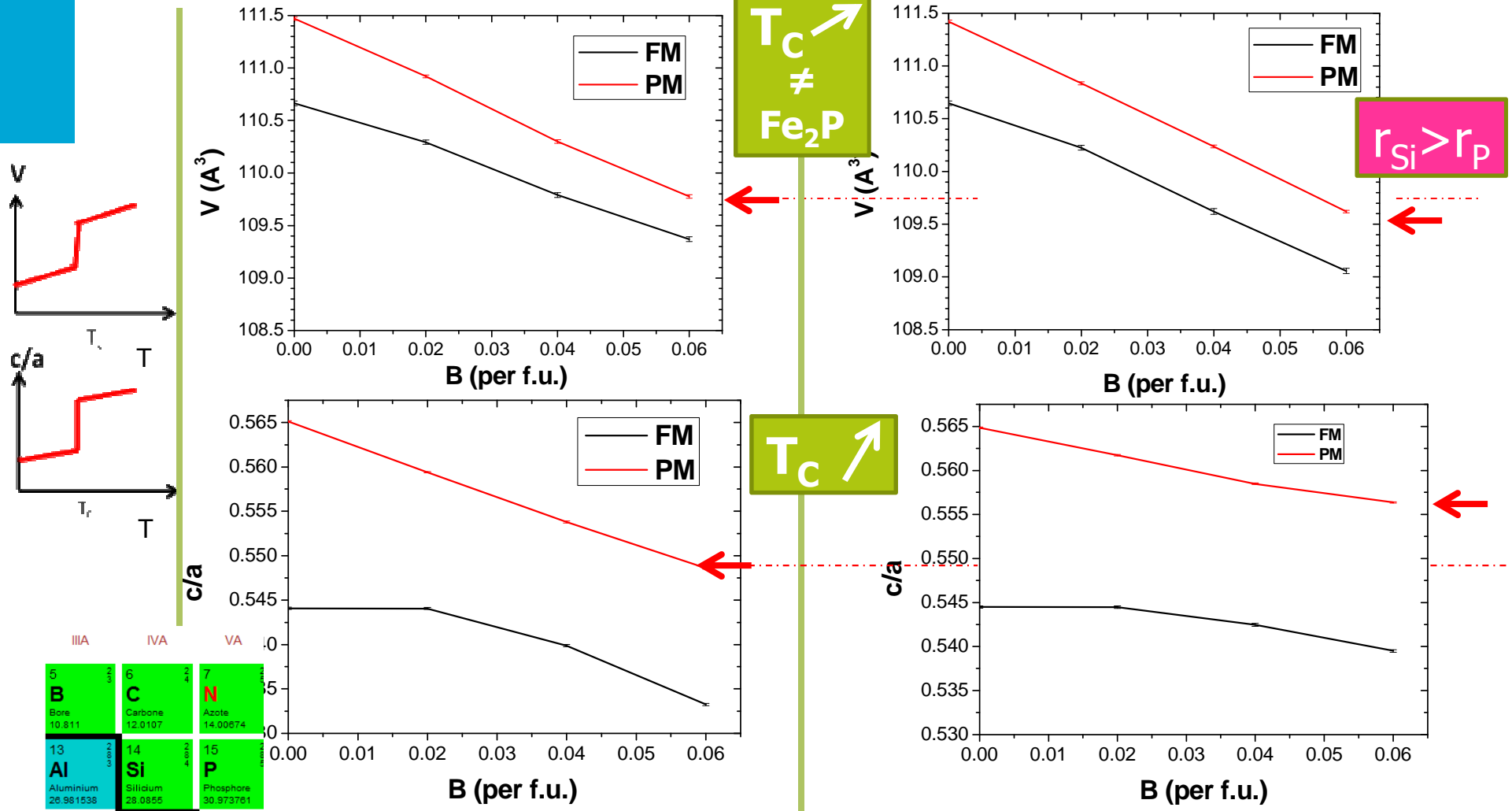


Note: in MnFe_{0.95}P_{1-x}Si_x with 0.26 < x < 0.45 ΔS_{tr} almost insensitive to P/Si ratio 50 +/- Jkg⁻¹K⁻¹

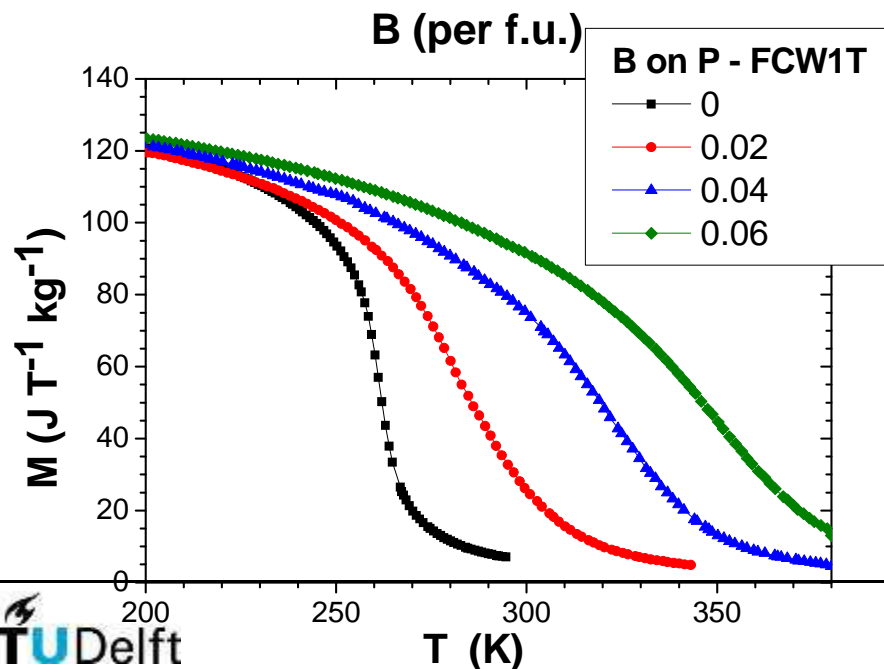
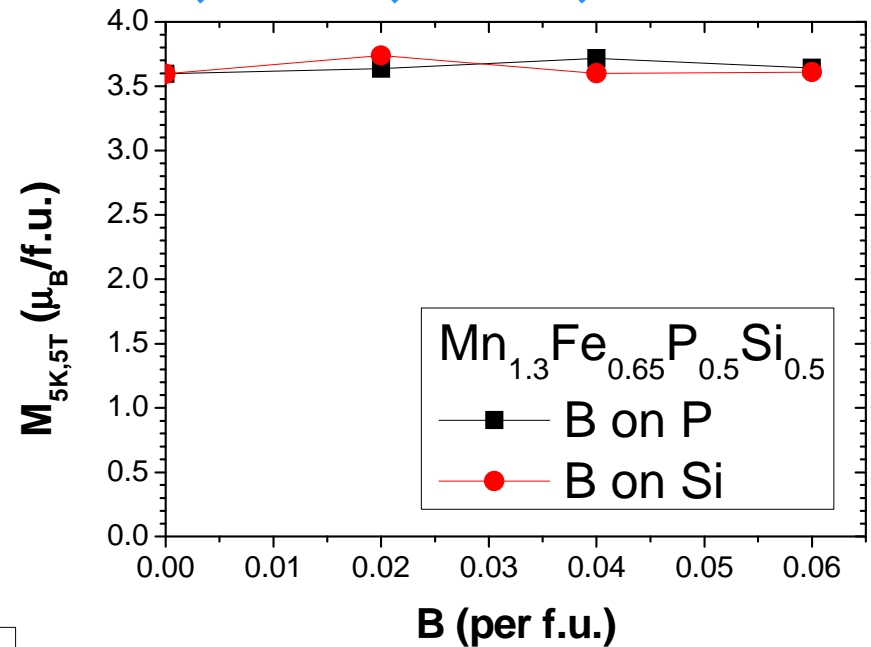
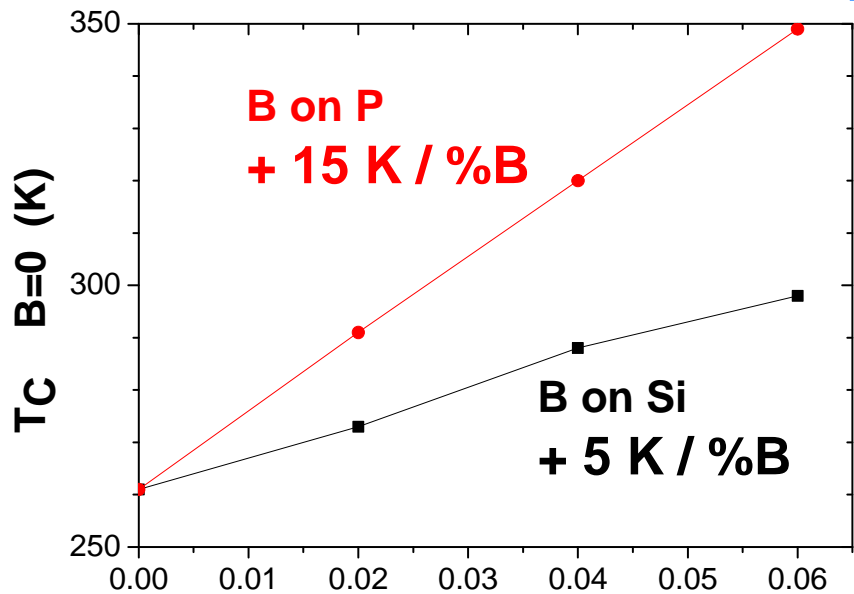
Boron substitutions in MnFe(P,Si)

2 prototypical examples: MnFe(P, Si) and $\text{Mn}_{1,3}\text{Fe}_{0,65}\text{P}_{0,5}\text{Si}_{0,5}$

2 cases: **B on P** or **B on Si**



Boron in $\text{Mn}_{1.3}\text{Fe}_{0.65}\text{P}_{0.5}\text{Si}_{0.5}$

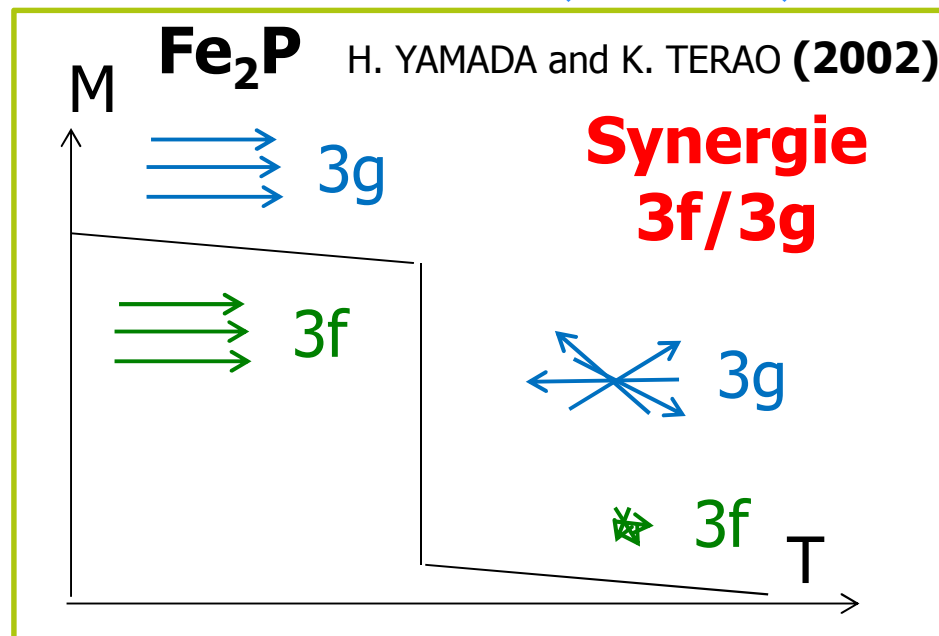
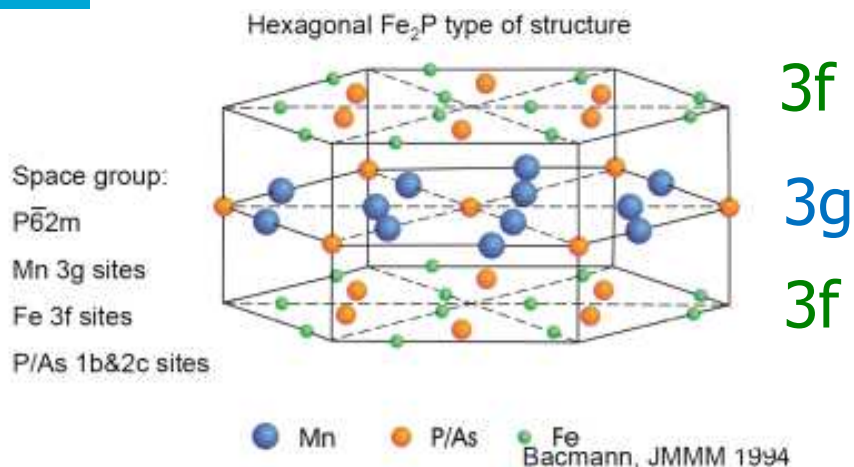


- Largest V evolution: B on Si
- Largest c/a : B on P
- Largest T_C shift: B on P
- L decrease: the same !
- M_{sat} : the same !

FOT properties not driven by "geometrical effects" !

Origin of the FOT in MnFe(P,Si)

Fe₂P based material



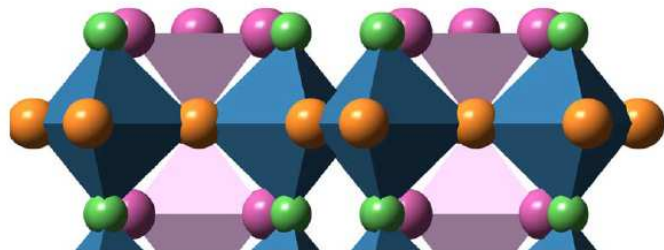
MnFe(P,Si) Adv. Energ. Mater. **1**, 1215 (2011)

Fe (1.5μ_B)

Mn (2.8 μ_B)

Fe (1.5μ_B)

Ferro.

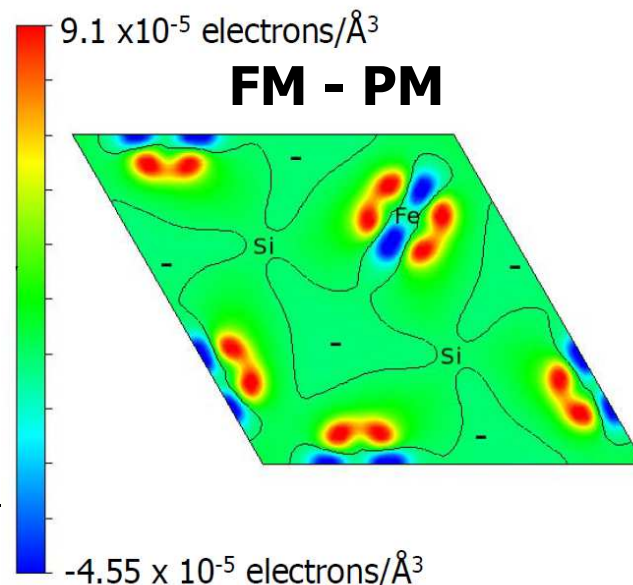


Fe (0μ_B)

Mn (2.6 μ_B)

Fe (0μ_B)

Para.



“B effect”: the case of Fe₂P

When B substitutes P or Si in MnFe(P,Si):

- Largest V evolution: B on Si
- Largest c/a: B on P
- Largest T_c shift: B on P
- L decrease: the same !
- M_{sat}: the same !

$$r_{Si} > r_P$$

P.R.B 85, 224435 (2012):

- "Decrease of c/a has an electronic origin"
- T_c driven by c/a

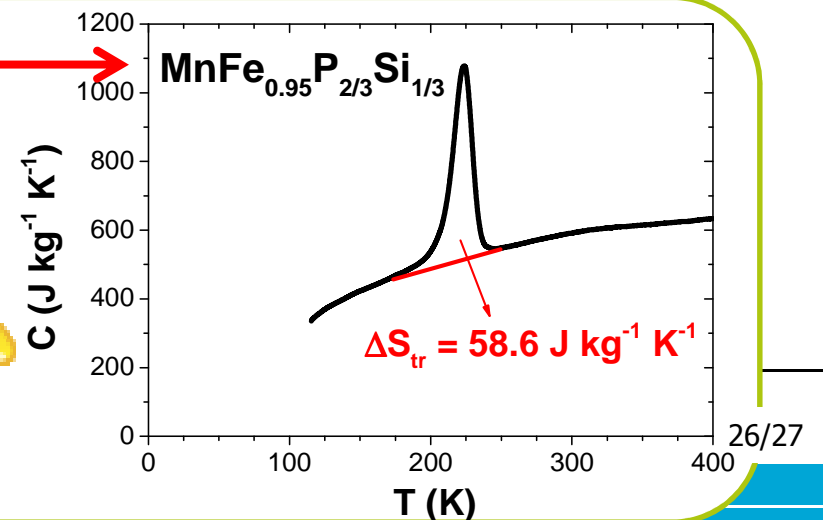
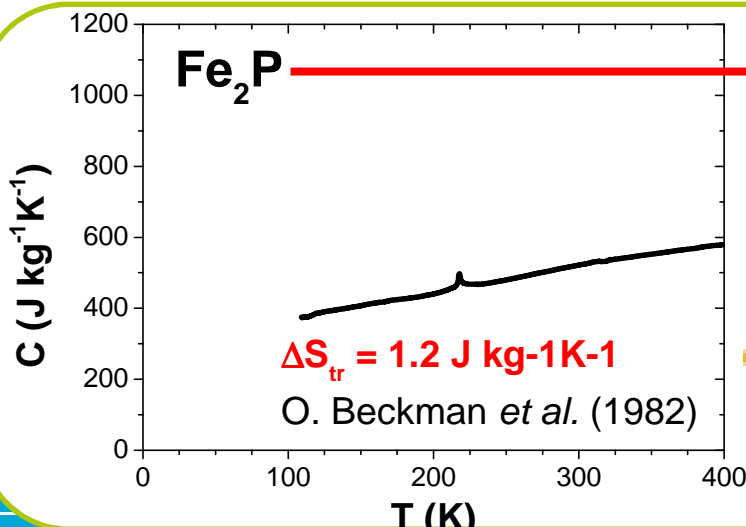
III A	IV A	V A
5 B Bore 10.811	6 C Carbone 12.0107	7 N Azote 14.00674
13 Al Aluminium 26.981538	14 Si Silicium 28.0855	15 P Phosphore 30.973761

P.R.B 86, 045126 (2012):

- "in Fe₂P_{0.92}B_{0.08} the 3f sublattice has a stronger tendency to form a finite-moment state compared to Fe₂P"
- "Coupling 3g -3f becomes less significant with increasing B at the P site"

P.R.B 88, 024417 (2012) **Z. Gercsi**

- "With doping (-B) [...] altering the balance between magnetic moment formation and bond formation"



2nd Conclusion: General remarks

Be careful to B addition in “Fe₂P” materials

Role of B on the FOT in MnFe(P,Si) ?

Importance of L (or ΔS_{tr}) when designing new MCE materials !

More precisely, we are ↘ L !!!

Giant MCE with $\Delta V = 0$

i) ≠ some predictions

Scripta Materialia, 67 (2012) 572-577, K.A. Gschneidner Jr. *et al.*

ii) Mechanical stability

Distinction between total/reversible MCE



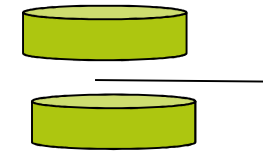
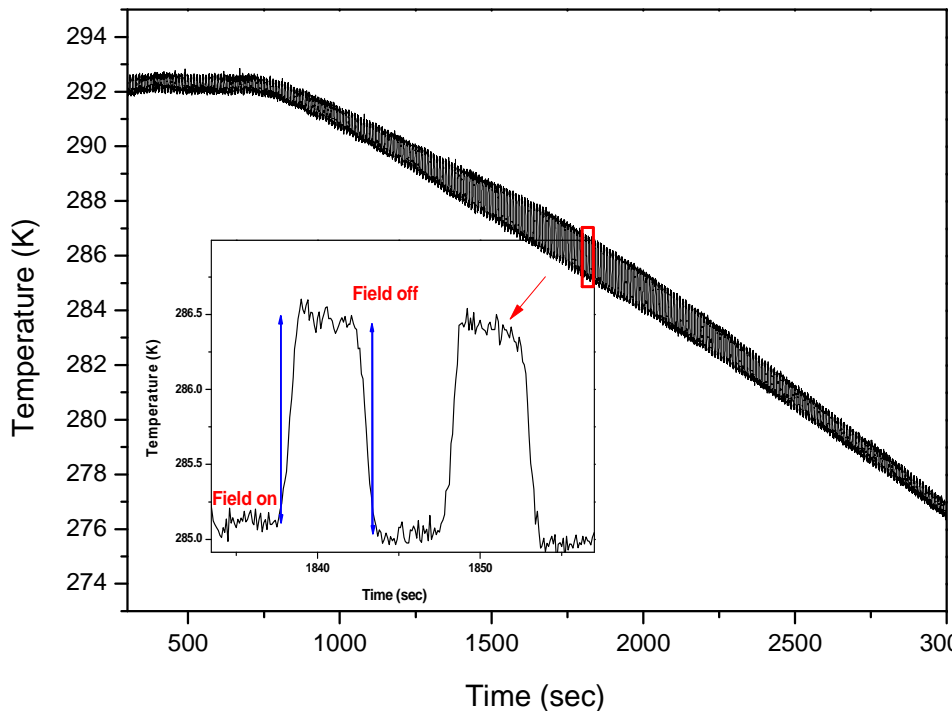
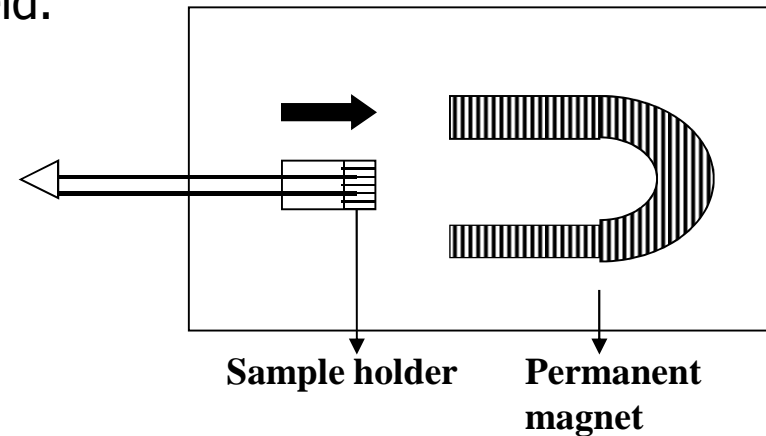
Thank you for your attention

f.guillou@tudelft.nl
Thanks a lot in advance !

BASF Direct ΔT_{ad}

Sweeping mode

- Moving samples in and out of a magnetic field.
- Magnetic field: permanent magnet **1.1T**.
- Sample size: $\text{Ø}10 \times 1\text{-}2 \text{ mm}$
- Temperature range 250 K \sim 320K.
- Sweeping mode: **Quasi**-adiabatic condition



$a=b$ and $c/a=0,15$
 $L/4\pi=M/4\pi=0,10$ and $N/4\pi=0,8$
 (Osborn tables)

With $M_{FM}=7,2 \cdot 10^5$; $M_{PM}=1,2 \cdot 10^5 \text{ Am}^{-1}$

$$"B_{int}" = 1,04 \text{ T}$$

ΔT_{ad} are "underestimated" by 5,4%